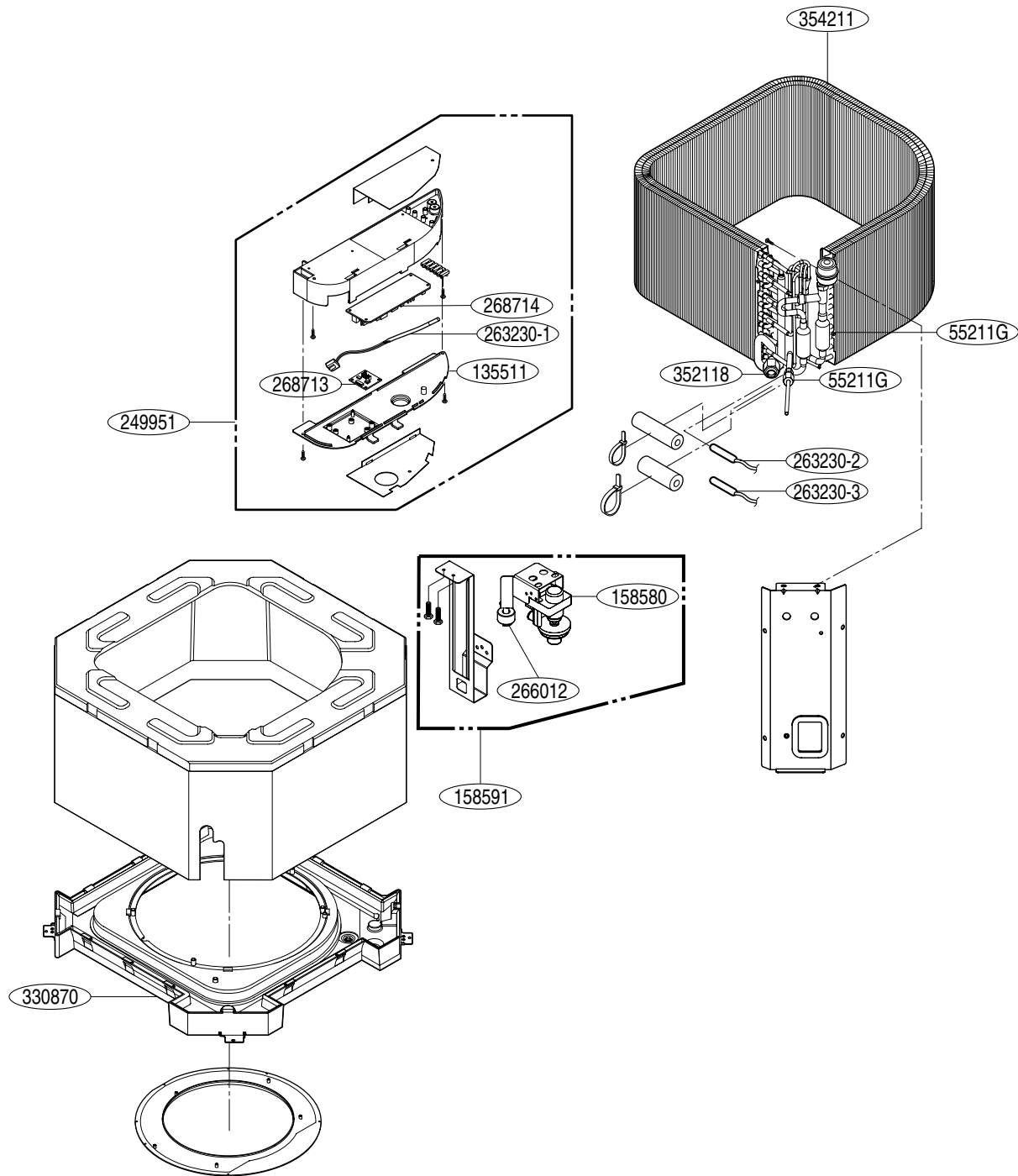


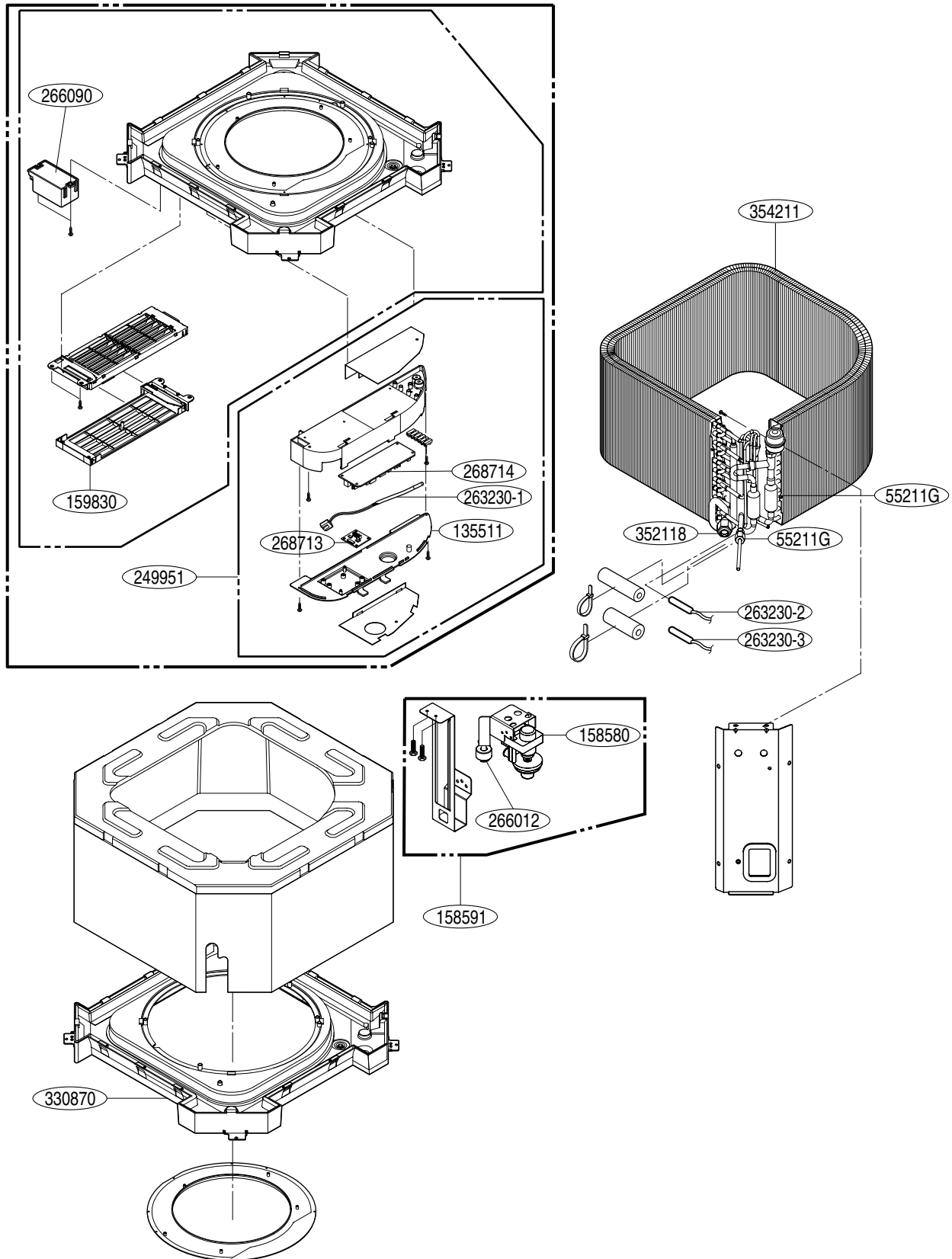
# **Exploded View & Replacement Parts List**

# 7. Exploded View & Replacement Parts List

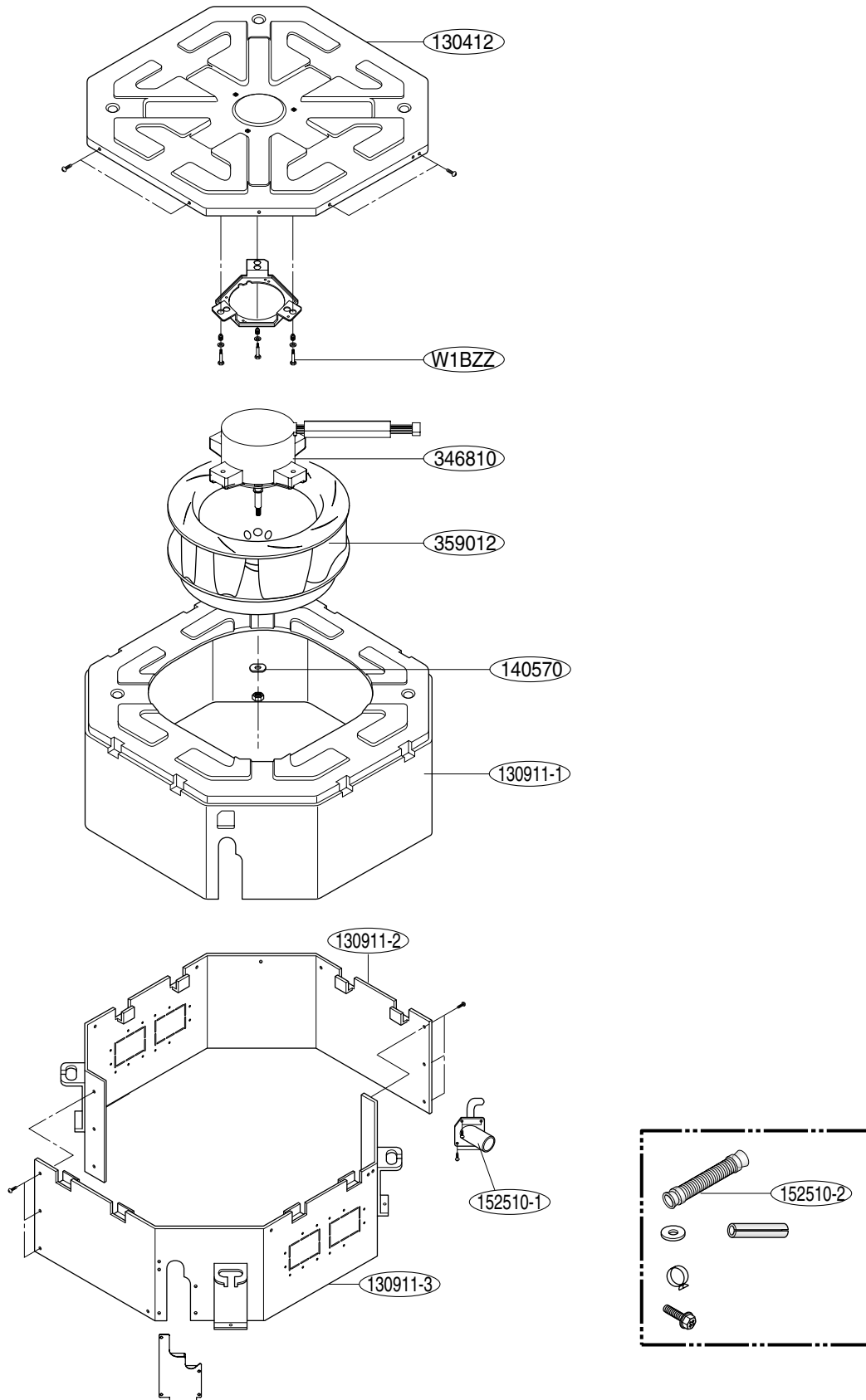
*TE (Standard model)*



TE (Plasma model)



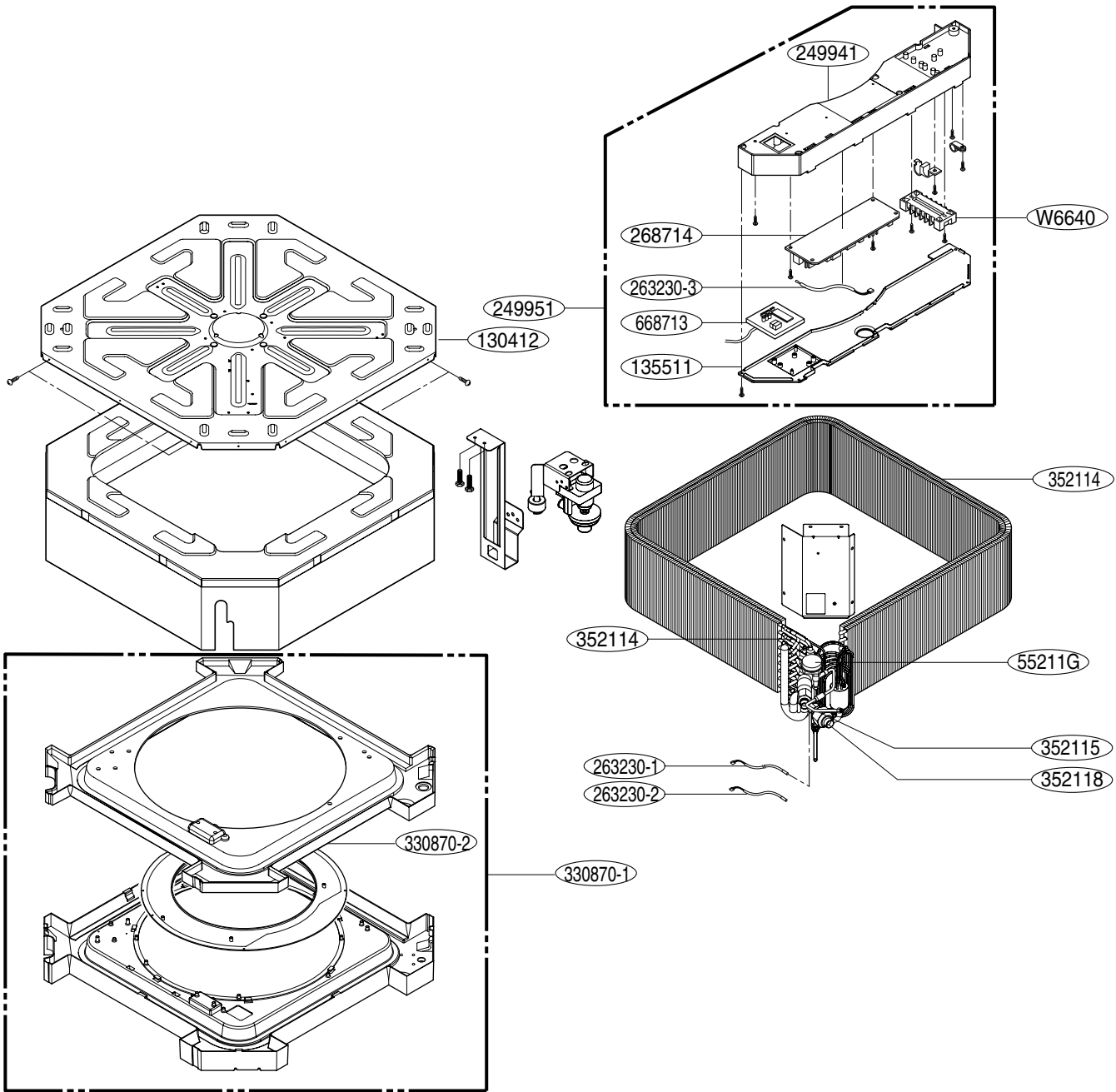
# Exploded View & Replacement Parts List



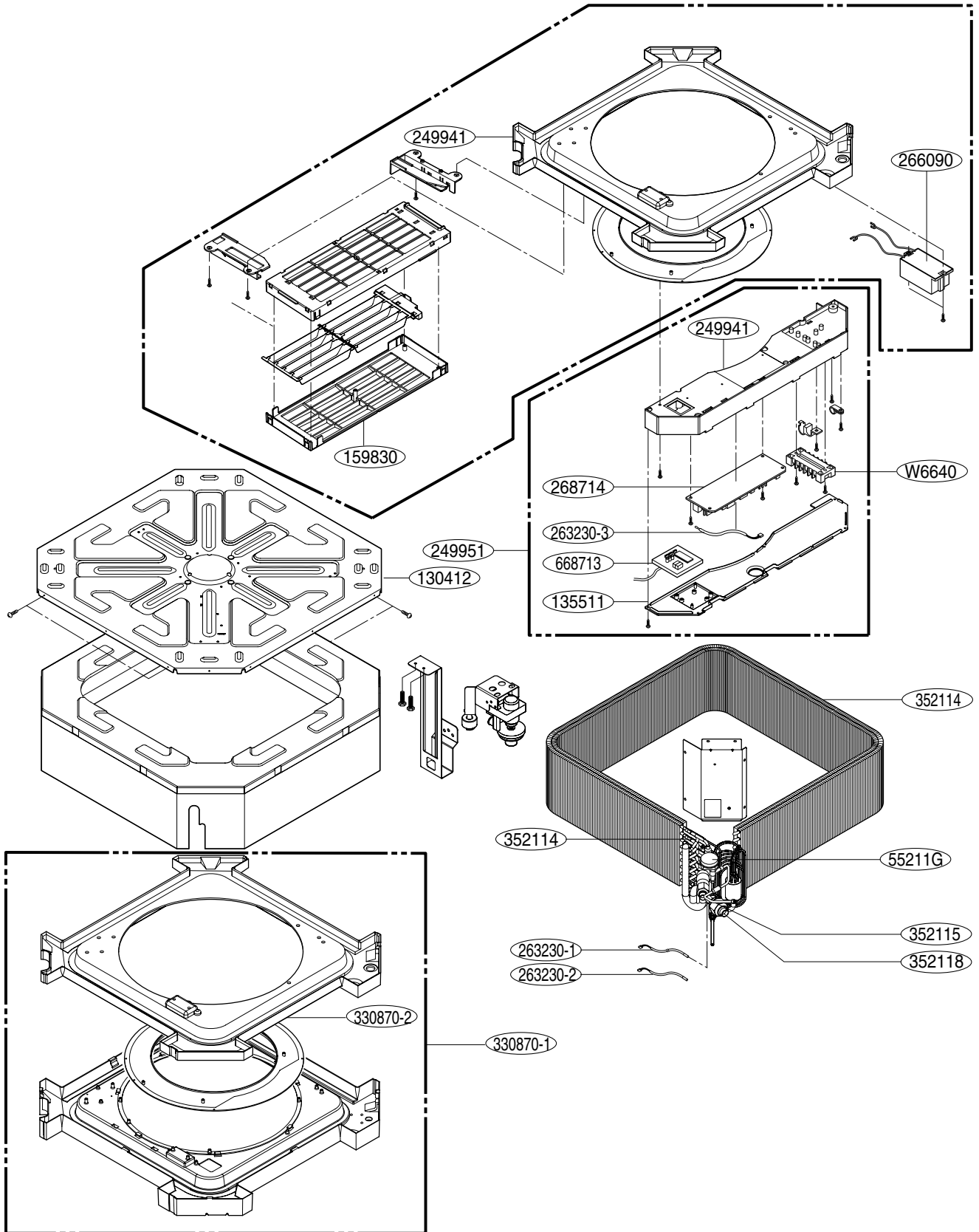
## Exploded View & Replacement Parts List

LOCATION No.	DESCRIPTION	PART No.						REMARK
		ARUN09GTEA0	ARNU12GTEA0	ARUN18GTEA0	ARNU09GTEC0	ARNU12GTEC0	ARNU18GTEC0	
130412	BASE ASSEMBLY,WELD[INDOOR]	3041A10073A	3041A10073A	3041A10073A	3041A10073A	3041A10073A	3041A10073A	
130911-1	CABINET ASSEMBLY,INDOOR	3091A10081A	3091A10081A	3091A10081A	3091A10081A	3091A10081A	3091A10081A	
130911-2	CABINET ASSEMBLY,INDOOR	3091A10023E	3091A10023E	3091A10023E	3091A10023E	3091A10023E	3091A10023E	
130911-3	CABINET ASSEMBLY,INDOOR	3091A10023F	3091A10023F	3091A10023F	3091A10023F	3091A10023F	3091A10023F	
249951	CONTROL BOX ASSEMBLY,INDOOR	4995A20627C	4995A20627B	4995A20627A	4995A20627C	4995A20627B	4995A20627A	
135511	COVER ASSEMBLY,CONTROL(INDOOR)	3551A20206B	3551A20206B	3551A20206B	3551A20206B	3551A20206B	3551A20206B	
330870	DRAIN PAN ASSEMBLY	3087A10030A	3087A10030A	3087A10030A	3087A10030C	3087A10030C	3087A10030C	
354211	EVAPORATOR ASSEMBLY,BENDING	5421A10060A	5421A10060A	5421A10060A	5421A10060A	5421A10060A	5421A10060A	
359012	FAN,TURBO	5900A20054A	5900A20054A	5900A20054A	5900A20054A	5900A20054A	5900A20054A	
152510-1	HOSE ASSEMBLY,DRAIN	5251A20012A	5251A20012A	5251A20012A	5251A20012A	5251A20012A	5251A20012A	
152510-2	HOSE ASSEMBLY,DRAIN	5251AP2984A	5251AP2984A	5251AP2984A	5251AP2984A	5251AP2984A	5251AP2984A	
266090	HVPS, DC/DC	-	-	-	6609A20009J	6609A20009J	6609A20009J	
140570	LOCKER ASSEMBLY	4A01405H	4A01405H	4A01405H	4A01405H	4A01405H	4A01405H	
346810	MOTOR ASSEMBLY,INDOOR	4681A20168B	4681A20168B	4681A20168B	4681A20168B	4681A20168B	4681A20168B	
158591	PUMP ASSEMBLY,WATER	5859A10007A	5859A10007A	5859A10007A	5859A10007A	5859A10007A	5859A10007A	
158580	PUMP,WATER	5858A10001G	5858A10001G	5858A10001G	5858A10001G	5858A10001G	5858A10001G	
268714	PWB(PCB) ASSEMBLY,MAIN	6871A10231J	6871A10231K	6871A10231A	6871A10231J	6871A10231K	6871A10231A	
268713	PWB(PCB) ASSEMBLY,SUB	6871A20712A	6871A20712A	6871A20712A	6871A20712A	6871A20712A	6871A20712A	
266012	SWITCH ASSEMBLY,FLOAT	6601A20001K	6601A20001K	6601A20001K	6601A20001K	6601A20001K	6601A20001K	
263230-3	THERMISTOR ASSEMBLY	6323A10002B	6323A10002B	6323A10002B	6323A10002B	6323A10002B	6323A10002B	
263230-3	THERMISTOR ASSEMBLY	6323AQ3226F	6323AQ3226F	6323AQ3226F	6323AQ3226F	6323AQ3226F	6323AQ3226F	
263230-3	THERMISTOR ASSEMBLY	6323AQ3226T	6323AQ3226T	6323AQ3226T	6323AQ3226T	6323AQ3226T	6323AQ3226T	
55211G	TUBE ASSEMBLY,EVAPORATOR IN	5211A19005B	5211A19005B	5211A19005C	5211A19005B	5211A19005B	5211A19005C	
352118	TUBE ASSEMBLY,MENIFOLD(INDOOR)	5211A21463C	5211A21463C	5211A21463C	5211A21463C	5211A21463C	5211A21463C	
159830	FILTER ASSEMBLY,AIR CLEANER	-	-	-	5983A10002A	5983A10002A	5983A10002A	

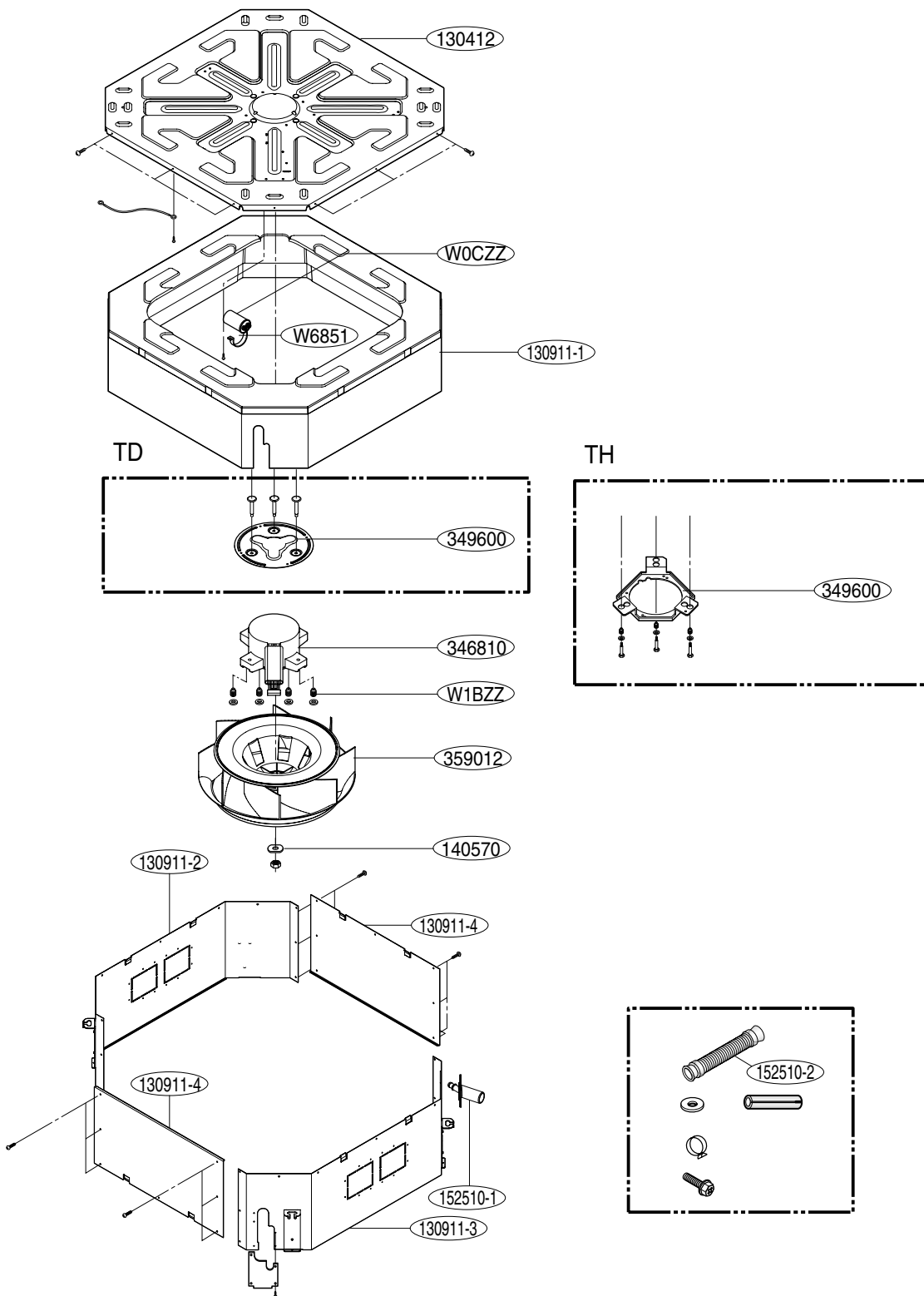
**TH/TD (Standard model)**



**TH/TD (Plasma model)**



# Exploded View & Replacement Parts List





*Exploded View & Replacement Parts List*

LOCATION No.	DESCRIPTION	PART No.				REMARK
		ARNU24GTHA0	ARNU28GTHA0	ARNU24GTHC0	ARNU28GTHC0	
130412	BASE ASSEMBLY,WELD[INDOOR]	3041A10069A	3041A10069A	3041A10069A	3041A10069A	
W1BZZ	BOLT,DRAWING	3A00255D	3A00255D	3A00255D	3A00255D	
130911-1	CABINET ASSEMBLY,INDOOR	3091A10077A	3091A10077A	3091A10077A	3091A10077A	
130911-2	CABINET ASSEMBLY,INDOOR	3091A10075A	3091A10075A	3091A10075A	3091A10075A	
130911-3	CABINET ASSEMBLY,INDOOR	3091A10075B	3091A10075B	3091A10075B	3091A10075B	
130911-4	CABINET ASSEMBLY,INDOOR	3091A10085A	3091A10085A	3091A10085A	3091A10085A	
249951	CONTROL BOX ASSEMBLY,INDOOR	4995A10203B	4995A10203C	4995A10203B	4995A10203C	
135511	COVER ASSEMBLY,CONTROL(INDOOR)	3551A20206A	3551A20206A	3551A20206A	3551A20206A	
330870-1	DRAIN PAN ASSEMBLY	3087A10035E	3087A10035E	3087A10035D	3087A10035D	
330870-2	DRAIN PAN ASSEMBLY	3087A10029A	3087A10029A	3087A10029A	3087A10029A	
354211	EVAPORATOR ASSEMBLY,BENDING	5421A10061A	5421A10061A	5421A10061A	5421A10061A	
359012	FAN,TURBO	5900A10016A	5900A10016A	5900A10016A	5900A10016A	
152510-1	HOSE ASSEMBLY,DRAIN	5251A10003A	5251A10003A	5251A10003A	5251A10003A	
152510-2	HOSE ASSEMBLY,DRAIN	5251AP2984C	5251AP2984C	5251AP2984C	5251AP2984C	
266090	HVPS, DC/DC	-	-	6609A20009L	6609A20009L	
140570	LOCKER ASSEMBLY	4A01405C	4A01405C	4A01405C	4A01405C	
346810	MOTOR ASSEMBLY,INDOOR	4681A20168A	4681A20168A	4681A20168A	4681A20168A	
349480	ORIFICE	4948A20039A	4948A20039A	4948A20039A	4948A20039A	
158591	PUMP ASSEMBLY,WATER	5859A10006C	5859A10006C	5859A10006C	5859A10006C	
158580	PUMP,WATER	5858A10001F	5858A10001F	5858A10001F	5858A10001F	
268714	PWB(PCB) ASSEMBLY,MAIN	6871A10231C	6871A10231D	6871A10231C	6871A10231D	
268713	PWB(PCB) ASSEMBLY,SUB	6871A20712A	6871A20712A	6871A20712A	6871A20712A	
266012	SWITCH ASSEMBLY,FLOAT	6601A20001K	6601A20001K	6601A20001K	6601A20001K	
263230-1	THERMISTOR ASSEMBLY	6323A30002A	6323A30002A	6323A30002A	6323A30002A	
263230-2	THERMISTOR ASSEMBLY	6323AQ3226W	6323AQ3226W	6323AQ3226W	6323AQ3226W	
263230-3	THERMISTOR ASSEMBLY	6323A10002B	6323A10002B	6323A10002B	6323A10002B	
55211G	TUBE ASSEMBLY,EXPANSION	5211A10298F	5211A10298E	5211A10298F	5211A10298E	
352118	TUBE ASSEMBLY,MENIFOLD(INDOOR)	5211A10600F	5211A10600F	5211A10600F	5211A10600F	

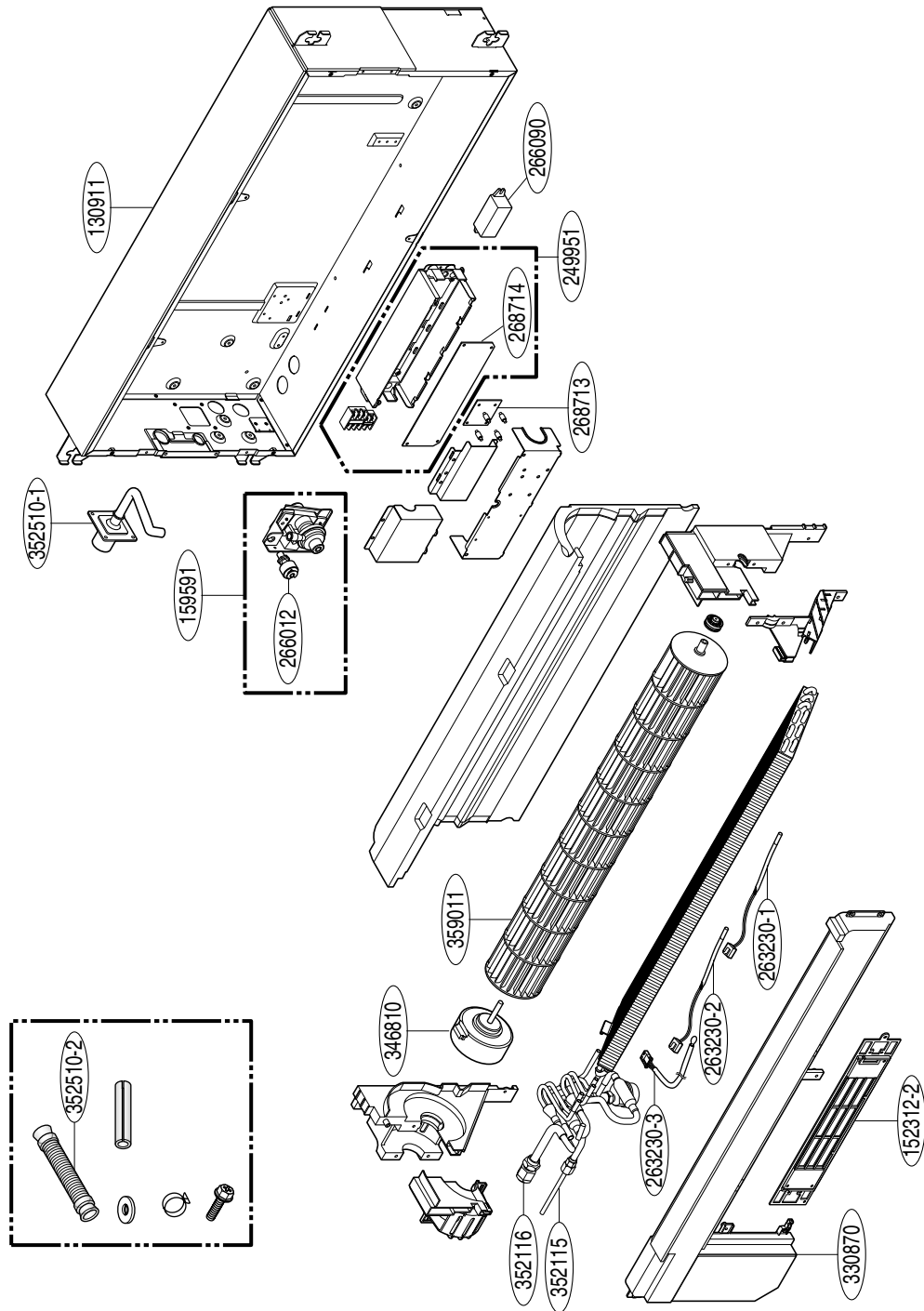
## Exploded View & Replacement Parts List

LOCATION No.	DESCRIPTION	PART No.				REMARK
		ARNU36GTDA0	ARNU38GTDA0	ARNU42GTDA0	ARNU48GTDA0	
130412	BASE ASSEMBLY,WELD[INDOOR]	3041A10075A	3041A10075A	3041A10075A	3041A10075A	
W1BZZ	BOLT,DRAWING	3A00255D	3A00255D	3A00255D	3A00255D	
130911-1	CABINET ASSEMBLY,INDOOR	3091A10078A	3091A10078A	3091A10078A	3091A10078A	
130911-2	CABINET ASSEMBLY,INDOOR	3091A10082A	3091A10082A	3091A10082A	3091A10082A	
130911-3	CABINET ASSEMBLY,INDOOR	3091A10082B	3091A10082B	3091A10082B	3091A10082B	
130911-4	CABINET ASSEMBLY,INDOOR	3091A10031J	3091A10031J	3091A10031J	3091A10031J	
W6851	CABLE ASSEMBLY	6851A20034A	6851A20034A	6851A20034A	6851A20034A	
249951	CONTROL BOX ASSEMBLY,INDOOR	4995A10203D	4995A10203E	4995A10203H	4995A10203G	
135511	COVER ASSEMBLY,CONTROL(INDOOR)	3551A20206A	3551A20206A	3551A20206A	3551A20206A	
330870-1	DRAIN PAN ASSEMBLY	3087A10035E	3087A10035E	3087A10035E	3087A10035E	
330870-2	DRAIN PAN ASSEMBLY	3087A10029A	3087A10029A	3087A10029A	3087A10029A	
354211	EVAPORATOR ASSEMBLY,BENDING	5421A10061B	5421A10061B	5421A10061B	5421A10061B	
359012	FAN,TURBO	5900A20055A	5900A20055A	5900A20055A	5900A20055A	
152510-1	HOSE ASSEMBLY,DRAIN	5251A10003B	5251A10003B	5251A10003B	5251A10003B	
152510-2	HOSE ASSEMBLY,DRAIN	5251AP2984C	5251AP2984C	5251AP2984C	5251AP2984C	
266090	HVPS,DC/DC	-	-	-	-	
140570	LOCKER ASSEMBLY	4A01405C	4A01405C	4A01405C	4A01405C	
346810	MOTOR ASSEMBLY,INDOOR	4681A20172A	4681A20172A	4681A20172A	4681A20172A	
349600	MOUNT ASSEMBLY,MOTOR(INDOOR)	4961A20038A	4961A20038A	4961A20038A	4961A20038A	
349480	ORIFICE	4948A20039A	4948A20039A	4948A20039A	4948A20039A	
158591	PUMP ASSEMBLY,WATER	5859A10006D	5859A10006D	5859A10006D	5859A10006D	
158580	PUMP,WATER	5858A10001F	5858A10001F	5858A10001F	5858A10001F	
268714	PWB(PCB) ASSEMBLY,MAIN	6871A10231E	6871A10231F	6871A20231G	6871A10231H	
268713	PWB(PCB) ASSEMBLY,SUB	6871A20712A	6871A20712A	6871A20712A	6871A20712A	
266012	SWITCH ASSEMBLY,FLOAT	6601A20001L	6601A20001L	6601A20001L	6601A20001L	
263230-1	THERMISTOR ASSEMBLY	6323A30002A	6323A30002A	6323A30002A	6323A30002A	
263230-2	THERMISTOR ASSEMBLY	6323AQ3226W	6323AQ3226W	6323AQ3226W	6323AQ3226W	
263230	THERMISTOR ASSEMBLY	6323A10002B	6323A10002B	6323A10002B	6323A10002B	
55211G	TUBE ASSEMBLY,EVAPORATOR IN	5211A19006A	5211A19006A	5211A19006A	5211A19006A	
352118	TUBE ASSEMBLY,MENIFOLD(INDOOR)	5211A10600E	5211A10600E	5211A10600E	5211A10600E	

*Exploded View & Replacement Parts List*

LOCATION No.	DESCRIPTION	PART No.				REMARK
		ARNU36GTDC0	ARNU38GTDC0	ARNU42GTDC0	ARNU48GTDC0	
130412	BASE ASSEMBLY,WELD[INDOOR]	3041A10075A	3041A10075A	3041A10075A	3041A10075A	
W1BZZ	BOLT,DRAWING	3A00255D	3A00255D	3A00255D	3A00255D	
130911-1	CABINET ASSEMBLY,INDOOR	3091A10078A	3091A10078A	3091A10078A	3091A10078A	
130911-2	CABINET ASSEMBLY,INDOOR	3091A10082A	3091A10082A	3091A10082A	3091A10082A	
130911-3	CABINET ASSEMBLY,INDOOR	3091A10082B	3091A10082B	3091A10082B	3091A10082B	
130911-4	CABINET ASSEMBLY,INDOOR	3091A10031J	3091A10031J	3091A10031J	3091A10031J	
W6851	CABLE ASSEMBLY	6851A20034A	6851A20034A	6851A20034A	6851A20034A	
249951	CONTROL BOX ASSEMBLY,INDOOR	4995A10203D	4995A10203E	4995A10203H	4995A10203G	
135511	COVER ASSEMBLY,CONTROL(INDOOR)	3551A20206A	3551A20206A	3551A20206A	3551A20206A	
330870-1	DRAIN PAN ASSEMBLY	3087A10035D	3087A10035D	3087A10035D	3087A10035D	
330870-2	DRAIN PAN ASSEMBLY	3087A10029A	3087A10029A	3087A10029A	3087A10029A	
354211	EVAPORATOR ASSEMBLY,BENDING	5421A10061B	5421A10061B	5421A10061B	5421A10061B	
359012	FAN,TURBO	5900A20055A	5900A20055A	5900A20055A	5900A20055A	
152510-1	HOSE ASSEMBLY,DRAIN	5251A10003B	5251A10003B	5251A10003B	5251A10003B	
152510-2	HOSE ASSEMBLY,DRAIN	5251AP2984C	5251AP2984C	5251AP2984C	5251AP2984C	
266090	HVPS,DC/DC	6609A20009L	6609A20009L	6609A20009L	6609A20009L	
140570	LOCKER ASSEMBLY	4A01405C	4A01405C	4A01405C	4A01405C	
346810	MOTOR ASSEMBLY,INDOOR	4681A20172A	4681A20172A	4681A20172A	4681A20172A	
349600	MOUNT ASSEMBLY,MOTOR(INDOOR)	4961A20038A	4961A20038A	4961A20038A	4961A20038A	
349480	ORIFICE	4948A20039A	4948A20039A	4948A20039A	4948A20039A	
158591	PUMP ASSEMBLY,WATER	5859A10006D	5859A10006D	5859A10006D	5859A10006D	
158580	PUMP,WATER	5858A10001F	5858A10001F	5858A10001F	5858A10001F	
268714	PWB(PCB) ASSEMBLY,MAIN	6871A10231E	6871A10231F	6871A20231G	6871A10231H	
268713	PWB(PCB) ASSEMBLY,SUB	6871A20712A	6871A20712A	6871A20712A	6871A20712A	
266012	SWITCH ASSEMBLY,FLOAT	6601A20001L	6601A20001L	6601A20001L	6601A20001L	
263230-1	THERMISTOR ASSEMBLY	6323A30002A	6323A30002A	6323A30002A	6323A30002A	
263230-2	THERMISTOR ASSEMBLY	6323AQ3226W	6323AQ3226W	6323AQ3226W	6323AQ3226W	
263230	THERMISTOR ASSEMBLY	6323A10002B	6323A10002B	6323A10002B	6323A10002B	
55211G	TUBE ASSEMBLY,EVAPORATOR IN	5211A19006A	5211A19006A	5211A19006A	5211A19006A	
352118	TUBE ASSEMBLY,MENIFOLD(INDOOR)	5211A10600E	5211A10600E	5211A10600E	5211A10600E	

**TJ**



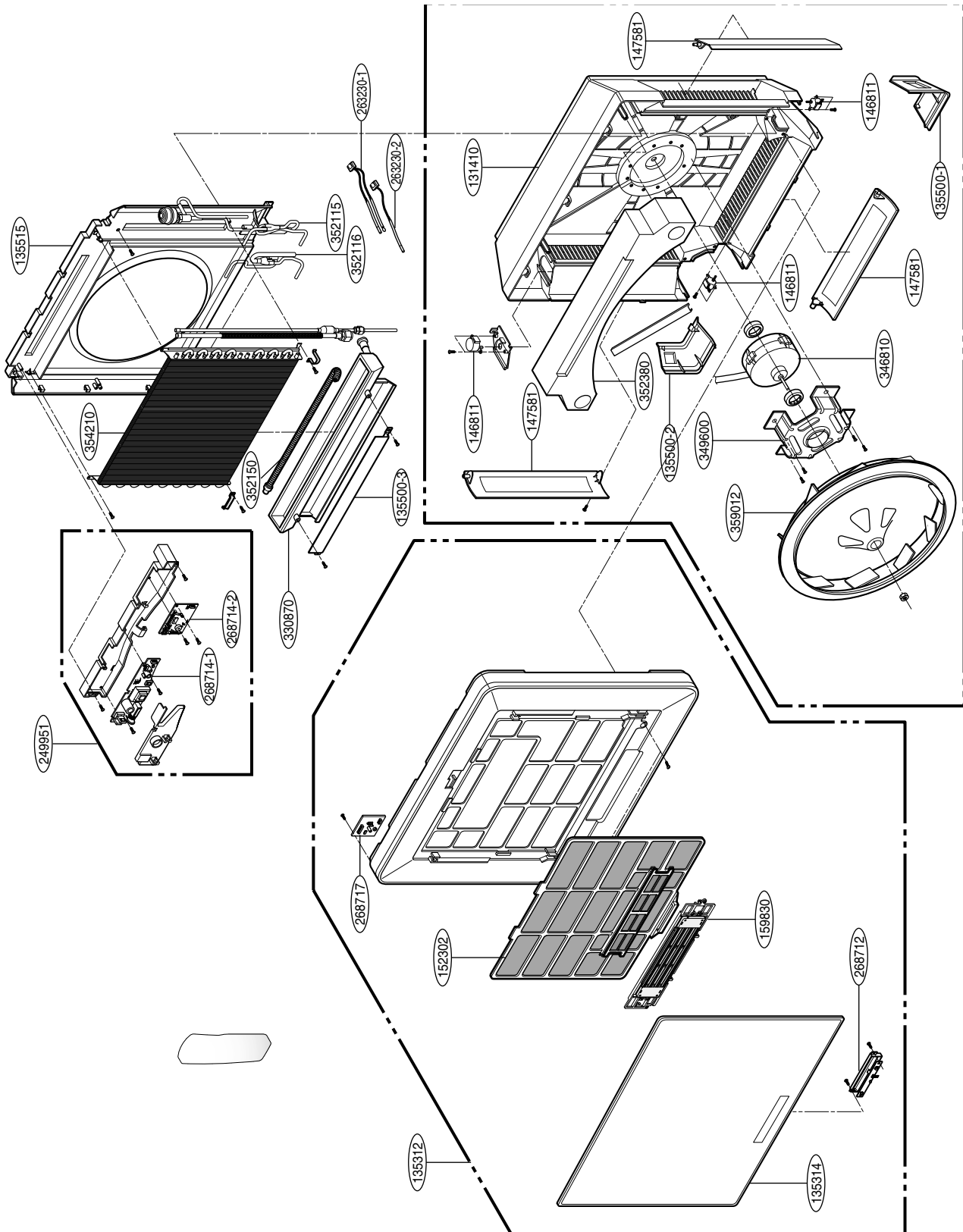
*Exploded View & Replacement Parts List*

LOCATION No.	DESCRIPTION	PART No.			REMARK
		ARNU07GTJA0	ARNU09GTJA0	ARNU12GTJA0	
130911	CABINET ASSEMBLY,INDOOR	3091A10087B	3091A10087B	3091A10087B	
158591	PUMP ASSEMBLY,WATER	5859A20005A	5859A20005A	5859A20005A	
249951	CASE ASSEMBLY,CONTROL(INDOOR)	4995A29009C	4995A29009D	4995A29009A	
263230-1	THERMISTOR,NTC	6323AQ3226E	6323AQ3226E	6323AQ3226E	EVA-IN
263230-2	THERMISTOR,NTC	6323AQ3226V	6323AQ3226V	6323AQ3226V	EVA-OUT
263230-3	THERMISTOR,NTC	6323A30004A	6323A30004A	6323A30004A	AIR
266012	SWITCH ASSEMBLY	6601A20001K	6601A20001K	6601A20001K	
268713	PCB ASSEMBLY,SUB	6871A20712A	6871A20712A	6871A20712A	
268714	PCB ASSEMBLY,MAIN	6871A10231M	6871A10231N	6871A10231P	
330870	PAN ASSEMBLY,DRAIN	3087A10033A	3087A10033A	3087A10033A	
346810	MOTOR,UNCLASSIFIED	4681A20091K	4681A20091K	4681A20091K	
352115	TUBE ASSEMBLY,EXPANSION	5211A29909A	5211A29909A	5211A29909A	EVA-IN
352116	TUBE ASSEMBLY,MENIFOLD(INDOOR)	5211A29910A	5211A29910A	5211A29910A	EVA-OUT
352150-2	HOSE ASSEMBLY,DRAIN	5251AP2984C	5251AP2984C	5251AP2984C	
352510-1	HOSE ASSEMBLY,DRAIN	5251A20013A	5251A20013A	5251A20013A	
359011	FAN ASSEMBLY,CROSS FLOW	5901AR2441A	5901AR2441A	5901AR2441A	

## Exploded View & Replacement Parts List

LOCATION No.	DESCRIPTION	PART No.			REMARK
		ARNU07GTJC0	ARNU09GTJC0	ARNU12GTJC0	
130911	CABINET ASSEMBLY,INDOOR	3091A10087C	3091A10087C	3091A10087C	
152312	FILTER ASSEMBLY,AIR CLEANER	5983A20017K	5983A20017K	5983A20017K	
158591	PUMP ASSEMBLY,WATER	5859A20005A	5859A20005A	5859A20005A	
249951	CASE ASSEMBLY,CONTROL(INDOOR)	4995A29009C	4995A29009D	4995A29009A	
263230-1	THERMISTOR,NTC	6323AQ3226E	6323AQ3226E	6323AQ3226E	EVA-IN
263230-2	THERMISTOR,NTC	6323AQ3226V	6323AQ3226V	6323AQ3226V	EVA-OUT
263230-3	THERMISTOR,NTC	6323A30004A	6323A30004A	6323A30004A	AIR
266012	SWITCH ASSEMBLY	6601A20001K	6601A20001K	6601A20001K	
266090	HVPS,DC/DC	6609A20009P	6609A20009P	6609A20009P	
268713	PCB ASSEMBLY,SUB	6871A20712A	6871A20712A	6871A20712A	
268714	PCB ASSEMBLY,MAIN	6871A10231M	6871A10231N	6871A10231P	
330870	PAN ASSEMBLY,DRAIN	3087A10033A	3087A10033A	3087A10033A	
346810	MOTOR,UNCLASSIFIED	4681A20091K	4681A20091K	4681A20091K	
352115	TUBE ASSEMBLY,EXPANSION	5211A29909A	5211A29909A	5211A29909A	EVA-IN
352116	TUBE ASSEMBLY,MENIFOLD(INDOOR)	5211A29910A	5211A29910A	5211A29910A	EVA-OUT
352150-2	HOSE ASSEMBLY,DRAIN	5251AP2984C	5251AP2984C	5251AP2984C	
352510-1	HOSE ASSEMBLY,DRAIN	5251A20013A	5251A20013A	5251A20013A	
359011	FAN ASSEMBLY,CROSS FLOW	5901AR2441A	5901AR2441A	5901AR2441A	

SP

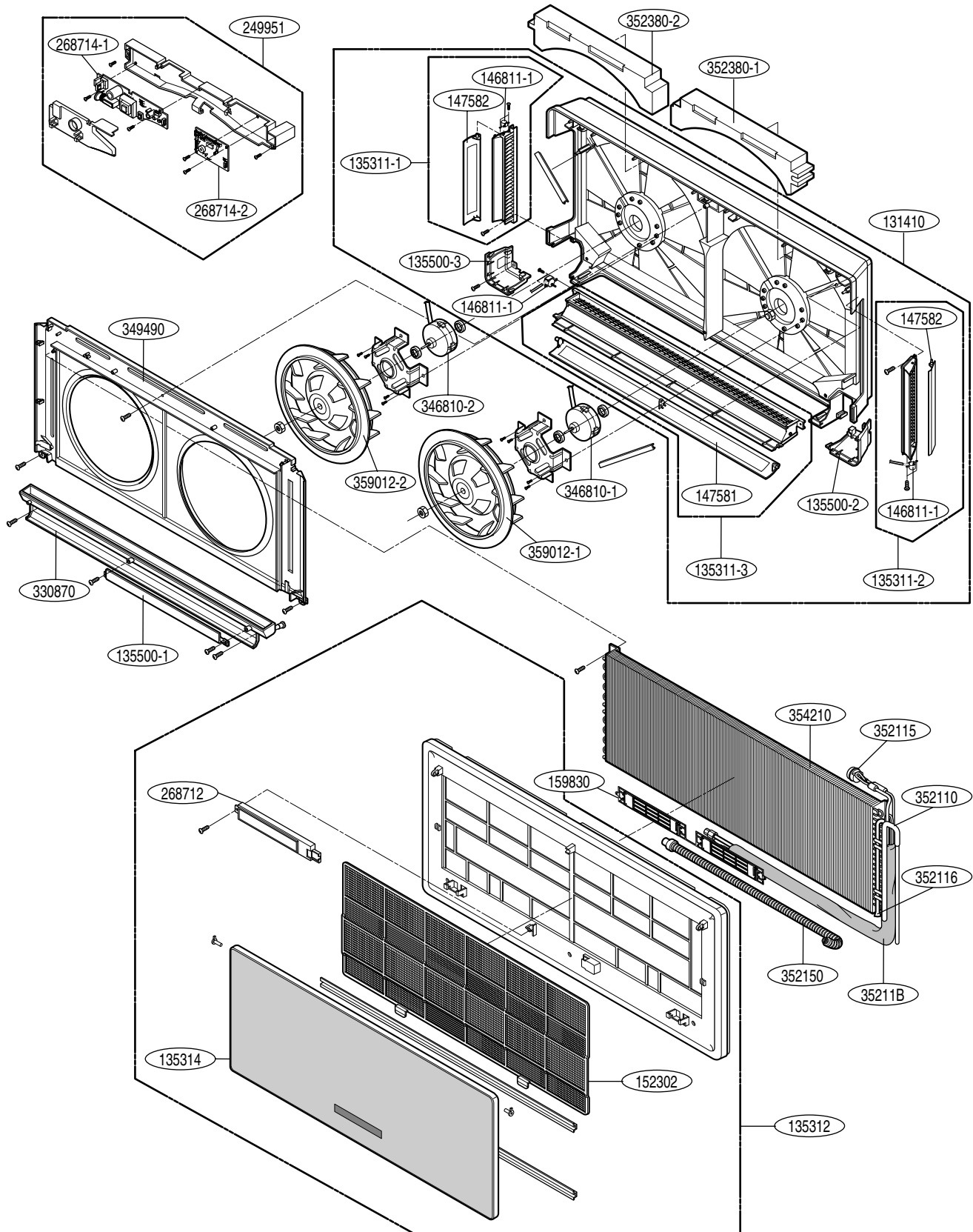


## Exploded View & Replacement Parts List

LOCATION No.	DESCRIPTION		PART No.			REMARK
			ARNU07GSP*0	ARNU09GSP*0	ARNU12GSP*0	
131410	CHASSIS ASSEMBLY		3041A20030C	3041A20030C	3041A20030C	
135312	GRILLE ASSEMBLY, FRONT(INDOOR)	METAL	3531A20029S	3531A20029S	3531A20029S	
135314	GRILLE ASSEMBLY, INLET	BLUE	3531A20278B	3531A20278B	3531A20278B	
		METAL	3531A20278A	3531A20278A	3531A20278A	
		WHITE	-	-	-	
		WOOD	3531A20278C	3531A20278C	3531A20278C	
135500-1	COVER		3550A20123C	3550A20123C	3550A20123C	
135500-2	COVER		3550A20124B	3550A20124B	3550A20124B	
135500-3	COVER		3550A20060A	3550A20060A	3550A20060A	
135515	COVER ASSEMBLY, TOP(INDOOR)		3551A20031H	3551A20031H	3551A20031H	
146811	MOTOR ASSEMBLY, STEP		4681A20055A	4681A20055A	4681A20055A	
147581	LOUVER, HORIZONTAL		4758A20014B	4758A20014B	4758A20014B	
152302	FILTER(MECH), A/C		5230A20032A	5230A20032A	5230A20032A	
159830	AIR CLEANER ASSEMBLY		5983A20007T	5983A20007T	5983A20007T	
249951	CONTROL BOX ASSEMBLY, INDOOR		4995A20518G	4995A20518E	4995A20518F	
263230-1	THERMISTOR ASSEMBLY		6323A20004J	6323A20004J	6323A20004J	
263230-2	THERMISTOR ASSEMBLY		6323AQ3226W	6323AQ3226W	6323AQ3226W	
268712	PWB(PCB) ASSEMBLY, DISPLAY		6871A20462A	6871A20462A	6871A20462A	
268714-1	PWB(PCB) ASSEMBLY, MAIN		6871A20380A	6871A20380A	6871A20380A	
268714-2	PWB(PCB) ASSEMBLY, MAIN(DC)		6871A20700S	6871A20700G	6871A20700H	
330870	DRAIN PAN ASSEMBLY		3087A30004A	3087A30004A	3087A30004A	
346810	MOTOR ASSEMBLY, INDOOR		4681A20091A	4681A20091A	4681A20091A	
352115	TUBE ASSEMBLY, EVAPANSION		5211A10301B	5211A10301B	5211A10301B	
352116	TUBE ASSEMBLY, EVAPORATOR OUT		5211A20301K	5211A20301K	5211A20301K	
352150	HOSE ASSEMBLY, DRAIN		5251AR1222R	5251AR1222R	5251AR1222R	
352380	AIR GUIDE		5238A20034A	5238A20034A	5238A20034A	
354210	EVAPORATOR ASSEMBLY, FINAL		5421A20072C	5421A20072C	5421A20072C	
359012	FAN, TURBO		5900A00003A	5900A00003A	5900A00003A	
668713	PWB(PCB) ASSEMBLY, SUB		6871A20363F	6871A20363F	6871A20363F	
349600	MOUNT, MOTOR		4960A20016A	4960A20016A	4960A20016A	



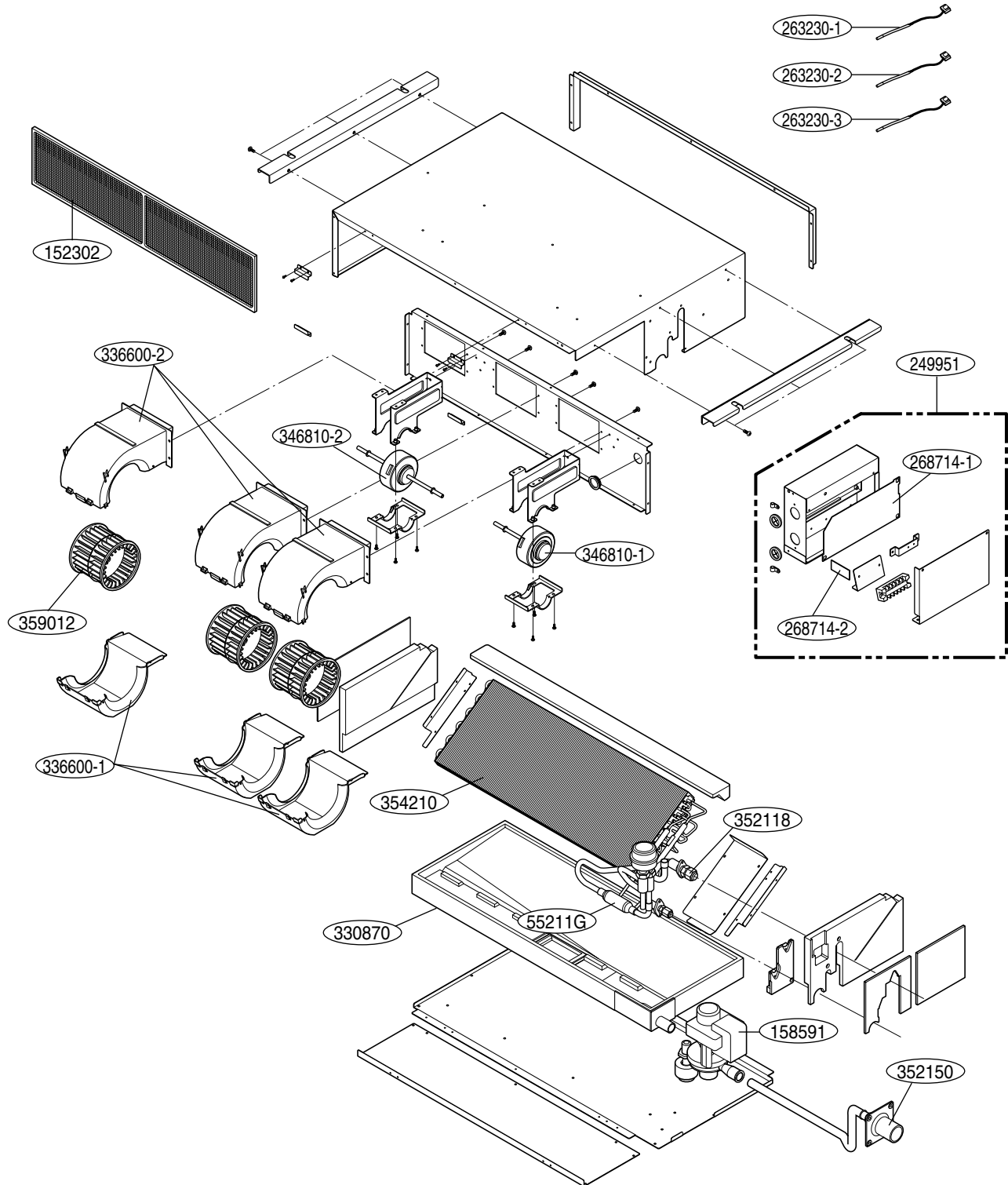
SV



## Exploded View & Replacement Parts List

LOCATION No.	DESCRIPTION		PART No.	REMARK
			ARNU18GSV*0	
131410	CHASSIS ASSEMBLY		3141A2008H	
135311-1	GRILLE ASSEMBLY,DISCHARGE(INDOOR)		3531A20124G	
135311-2	GRILLE ASSEMBLY,DISCHARGE(INDOOR)		3531A20124H	
135311-3	GRILLE ASSEMBLY,DISCHARGE(INDOOR)		3531A20125F	
135312	GRILLE ASSEMBLY,FRONT(INDOOR)	BLUE	3531A20301F	
		WOOD	3531A20301E	
		METAL	3531A20301G	
		WHITE	-	
135314	GRILLE ASSEMBLY,INLET	BLUE	3531A10270S	
		WOOD	3531A10270U	
		METAL	3531A10270T	
		WHITE	-	
135500-1	COVER		3550A20060A	
135500-2	COVER		3550A20120B	
135500-3	COVER		3550A20121B	
146811	MOTOR ASSEMBLY,STEP		4681A20055A	
147581	LOUVER,HORIZONTAL		4758A20033A	
147582	LOUVER,VERTICAL		4758A20034A	
152302	FILTER(MECH),A/C		5230A10011A	
159830	AIR CLEANER ASSEMBLY		5983A20006P	
249951	CONTROL BOX ASSEMBLY,INDOOR		4995A10098S	
263230	THERMISTOR ASSEMBLY		6323A20004J	
			6323AQ3226T	
266090	H.V ASSEMBLY		6609A10008A	
268712	PWB(PCB) ASSEMBLY,DISPLAY		6871A20462A	
268714-1	PWB(PCB) ASSEMBLY,MAIN		6871A20380F	
268714-2	PWB(PCB) ASSEMBLY,MAIN(DC)		6871A20380F	
330870	DRAIN PAN ASSEMBLY		3087A20013B	
346810	MOTOR ASSEMBLY,INDOOR		4681A20091A	
346810	MOTOR ASSEMBLY,INDOOR		4681A20091B	
349490	ORIFICE ASSEMBLY		4949A20002A	
35211B	TUBE ASSEMBLY,TUBING		5211A30038X	
352115	TUBE ASSEMBLY,EVAPORATOR IN		5211A29038A	
352116	TUBE ASSEMBLY,EVAPORATOR OUT		5211A21744A	
352150	HOSE ASSEMBLY,DRAIN		5251AR1222R	
352380	AIR GUIDE		5238A10009A	
352380	AIR GUIDE		5238A10010A	
354210	EVAPORATOR ASSEMBLY,FIRST		5421A20104E	
359012	FAN,TURBO		5900A00005A	
359012	FAN,TURBO		5900A00004A	

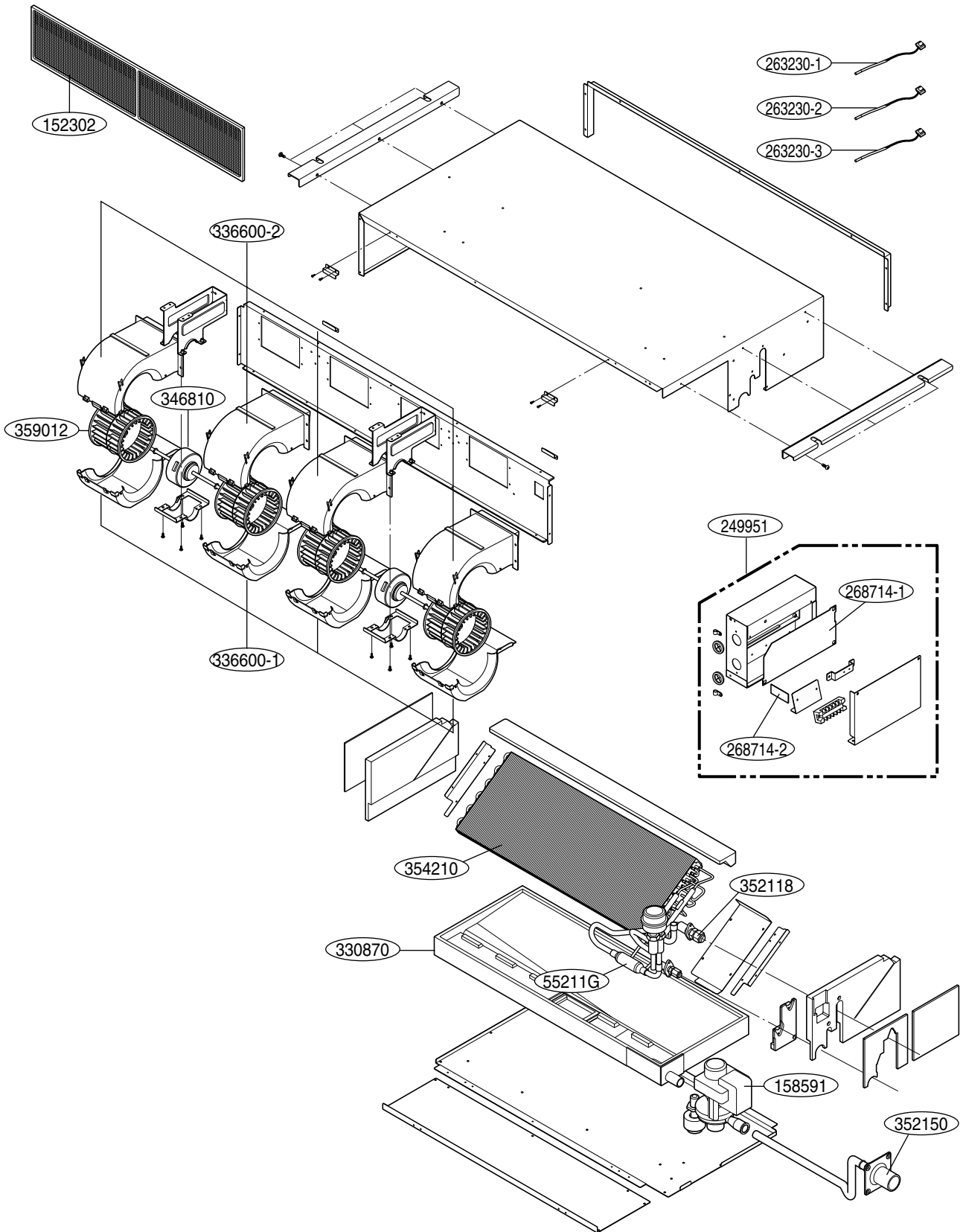
**B1**



## Exploded View & Replacement Parts List

LOCATION No.	DESCRIPTION	PART No.			REMARK
		ARNU07GB1G0	ARNU09GB1G0	LRNU12GB1G0	
249951	CONTROL BOX ASSEMBLY(INDOOR)	4995A20821A	4995A20821A	4995A20821A	
330870	DRAIN PAN ASSEMBLY	AGK30318401	AGK30318401	AGK30318401	
354210	EVAPORATOR ASSEMBLY, FIRST	5421A20279A	5421A20279A	5421A20279A	
359012	FAN ASSEMBLY, BLOWER	5901A20049A	5901A20049A	5901A20049A	
152302	FILTER(MECH), A/C	5231AP3330P	5231AP3330P	5231AP3330P	
352150	HOSE ASSEMBLY, DRIAN	5215A20008A	5215A20008A	5215A20008A	
336600-1	HOUSING(MECH), WRAPPER	3660A20059A	3660A20059A	3660A20059A	
336600-2	HOUSING(MECH), WRAPPER	3660A20060A	3660A20060A	3660A20060A	
346810-1	MOTOR ASSEMBLY, INDOOR	4681A20091L	4681A20091L	4681A20091L	
346810-2	MOTOR ASSEMBLY, INDOOR	4681A20198A	4681A20198A	4681A20198A	
158591	PUMP ASSEMBLY, BLOWER	5859A10008A	5859A10008A	5859A10008A	
268714-1	PWB(PCB) ASSEMBLY MAIN	6871A10354C	6871A10354C	6871A10354C	
268714-2	PWB(PCB) ASSEMBLY MAIN	6871A20740A	6871A20740B	6871A20740C	
263230-1	THERMISTOR ASSEMBLY	6323AQ3226R	6323AQ3226R	6323AQ3226R	RED(EVA-OUT)
263230-2	THERMISTOR ASSEMBLY	6323AQ3226X	6323AQ3226X	6323AQ3226X	WHITE (AIR)
263230-3	THERMISTOR ASSEMBLY	6323A10002A	6323A10002A	6323A10002A	YELLOW (EVA-IN)
55211G	TUBE ASSEMBLY, EXPANTION	5211A11603A	5211A11603A	5211A11603A	
352118	TUBE ASSEMBLY,MENIFOLD	5211A11604A	5211A11604A	5211A11604A	

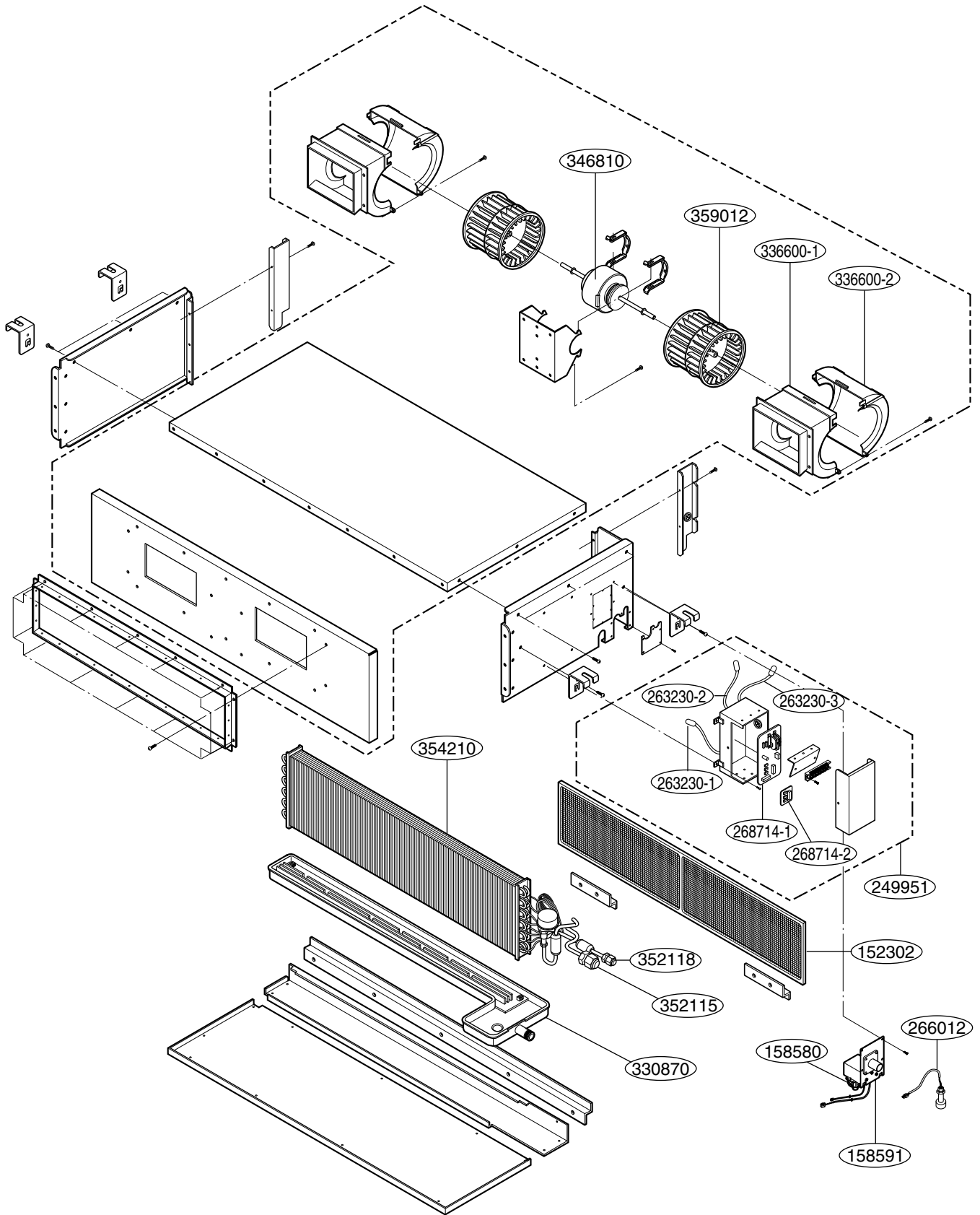
**B2**



## Exploded View & Replacement Parts List

LOCATION No.	DESCRIPTION	PART No.		REMARK
		ARNU18GB2G0	ARNU24GB2G0	
249951	Case Assembly, Control(Indoor)	4995A20821A	4995A20821A	
354210	Evaporator Assembly, First	5421A20280A	5421A20280A	
359012	Fan Assembly, Blower	5901A20049A	5901A20049A	
152302	Filter Assembly, Air Cleaner	5231AP3330Q	5231AP3330Q	
352150	Hose Assembly, Drain	5215A20008A	5215A20008A	
336600-1	Housing, Wrapper	3660A20059A	3660A20059A	
336600-2	Housing, Wrapper	3660A20060A	3660A20060A	
346810	Motor Assembly, DC, Indoor	4681A20198A	4681A20198A	
330870	Pan, Drain	3086A20039A	3086A20039A	
268714-1	PCB Assembly, Main	6871A10354C	6871A10354C	
268714-2	PCB Assembly, Main	6871A20740E	6871A20740G	EEP-ROM PCB
158591	Pump Assembly, Water	5859A10008A	5859A10008A	
263230-1	Thermistor, NTC	6323AQ3226R	6323AQ3226R	RED(EVA-OUT)
263230-2	Thermistor, NTC	6323A10002A	6323A10002A	WHITE(AIR)
263230-3	Thermistor, NTC	6323AQ3226X	6323AQ3226X	YELLOW(EVA-IN)
55211G	Tube Assembly, Expansion	5211A11603C	5211A11603B	EVA-IN
352118	Tube Assembly, Menifold(Indoor)	5211A11604C	5211A11604B	EVA-OUT

BH

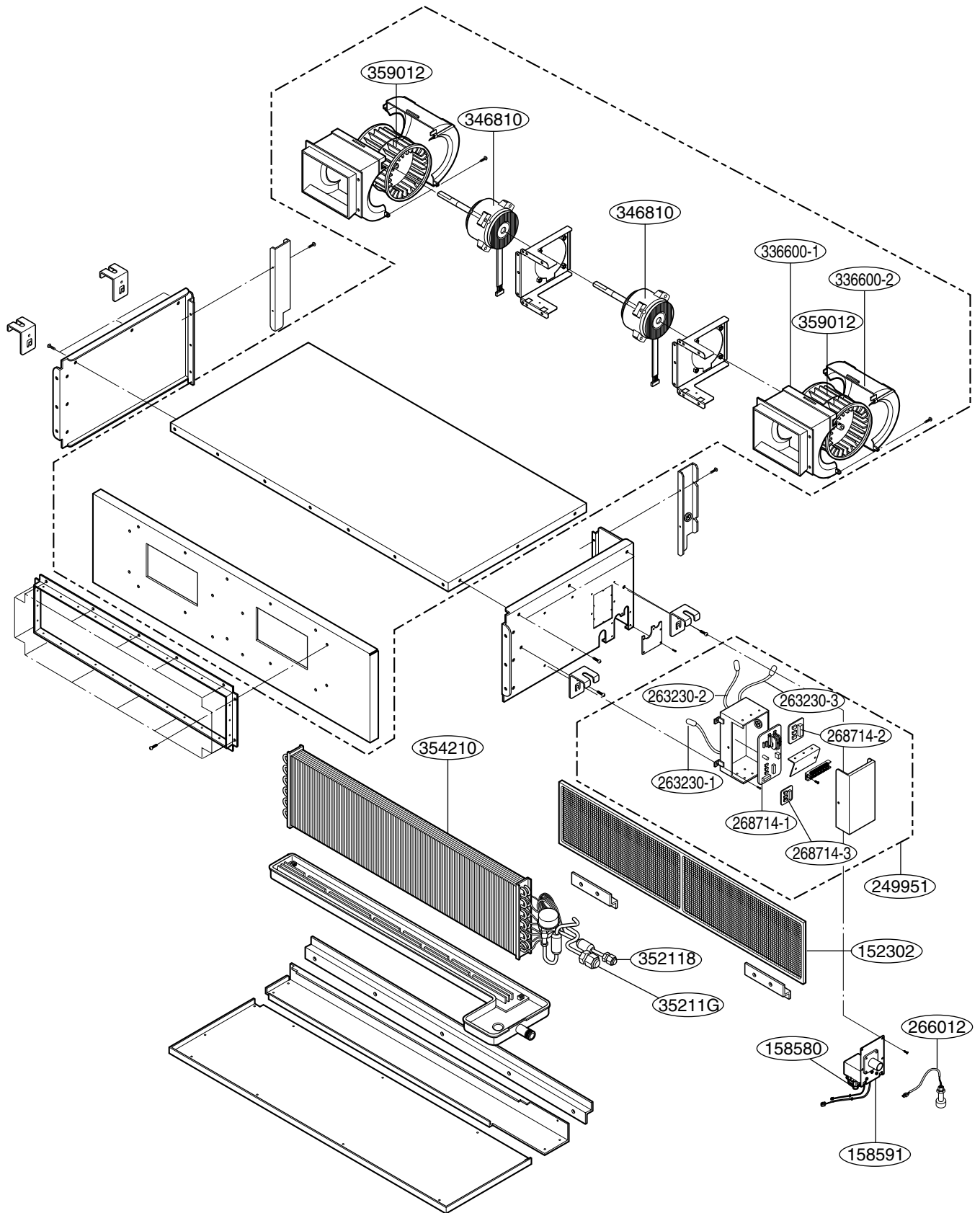


## Exploded View & Replacement Parts List

LOCATION No.	DESCRIPTION	PART No.			REMARK
		ARNU18GBHA0	ARNU22GBHA0	ARNU24GBHA0	
249951	CONTROL BOX ASSEMBLY,INDOOR	4995A10215A	4995A10215A	4995A10215A	
330870	DRAIN PAN ASSEMBLY	3087A10008D	3087A10008D	3087A10008D	
354210	EVAPORATOR ASSEMBLY,FIRST	5421A20100B	5421A20100B	5421A20100B	
359012	FAN ASSEMBLY,BLOWER	5901A10026A	5901A10026A	5901A10026A	
152302	FILTER(MECH),A/C	5230A30001M	5230A30001M	5230A30001M	
336600-1	HOUSING (MECH),WRAPPER	3660A20017A	3660A20017A	3660A20017A	
336600-2	HOUSING (MECH),WRAPPER	3660A20018A	3660A20018A	3660A20018A	
346810	MOTOR ASSEMBLY,INDOOR	4681A20197A	4681A20197A	4681A20197A	
158591	PUMP ASSEMBLY,WATER	5859A20002C	5859A20002C	5859A20002C	
158580	PUMP,WATER	5858A10001L	5858A10001L	5858A10001L	
268714-1	PWB(PCB) ASSEMBLY,MAIN	6871A10354C	6871A10354C	6871A10354C	
268714-2	PWB(PCB) ASSEMBLY,MAIN(DC)	6871A20911H	6871A20911G	6871A20911F	
266012	SWITCH ASSEMBLY,FLOAT	6601A20001L	6601A20001L	6601A20001L	
263230-1	THERMISTOR ASSEMBLY	6323AQ3226W	6323AQ3226W	6323AQ3226W	RED(EVA-OUT)
263230-2	THERMISTOR ASSEMBLY	6323AQ3226G	6323AQ3226G	6323AQ3226G	WHITE (EVA-IN)
263230-3	THERMISTOR ASSEMBLY	6323A30004D	6323A30004D	6323A30004D	YELLOW (AIR)
352115	TUBE ASSEMBLY,EVAPORATOR IN	5211A10305F	5211A10305E	5211A10305E	
352118	TUBE ASSEMBLY,MENIFOLD(INDOOR)	5211A20465K	5211A20465D	5211A20465D	



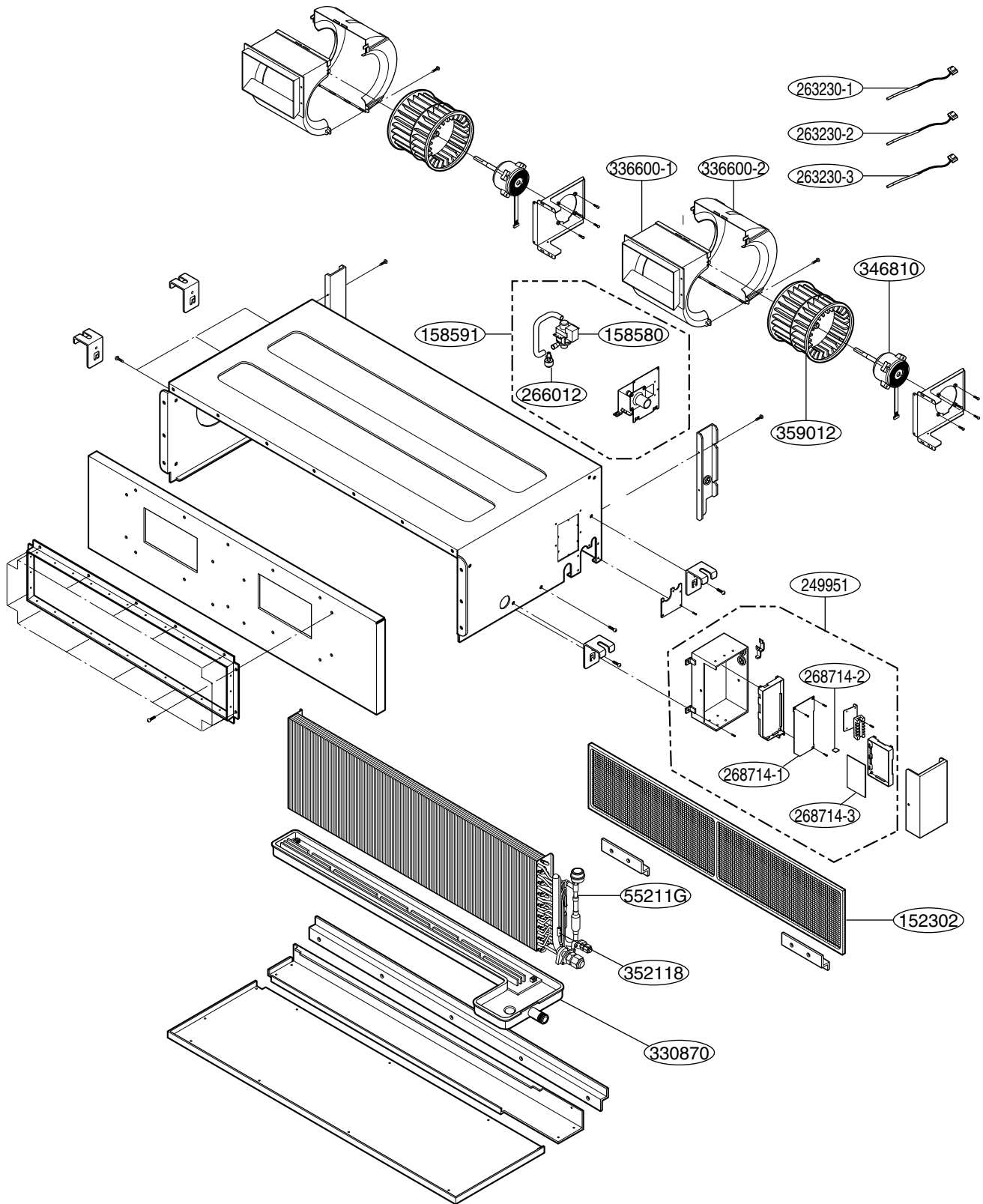
BG



## Exploded View & Replacement Parts List

LOCATION No.	DESCRIPTION	PART No.			REMARK
		ARNU28GBGA0	ARNU36GBGA0	ARNU42GBHA0	
249951	CONTROL BOX ASSEMBLY,INDOOR	4995A10209A	4995A10209A	4995A10209A	
330870	DRAIN PAN ASSEMBLY	3087A10008C	3087A10008C	3087A10008C	
354210	EVAPORATOR ASSEMBLY,FIRST	5421A10027C	5421A10027C	5421A10027C	
359012	FAN,BLOWER	5901A10026A	5901A10026A	5901A10026A	
152302	FILTER(MECH),A/C	5230A30001L	5230A30001L	5230A30001L	
336600-1	HOUSING (MECH),WRAPPER	3660A20019A	3660A20019A	3660A20019A	
336600-2	HOUSING (MECH),WRAPPER	3660A20020A	3660A20020A	3660A20020A	
346810	MOTOR ASSEMBLY,INDOOR	4681A20169B	4681A20169B	4681A20169B	
158591	PUMP ASSEMBLY,WATER	5859A20002C	5859A20002C	5859A20002C	
158580	PUMP,WATER	5858A10001L	5858A10001L	5858A10001L	
268714-1	PWB(PCB) ASSEMBLY,MAIN	6871A10354C	6871A10354C	6871A10354C	
268714-2	PWB(PCB) ASSEMBLY,MAIN(AC)	6871A20912A	6871A20912A	6871A20912A	
268714-3	PWB(PCB) ASSEMBLY,MAIN(DC)	6871A20911E	6871A20911D	6871A20911C	EEPROM PCB
266012	SWITCH ASSEMBLY,FLOAT	6601A20001L	6601A20001L	6601A20001L	
263230-1	THERMISTOR ASSEMBLY	6323AQ3226V	6323AQ3226V	6323AQ3226V	PIPE-OUT
263230-2	THERMISTOR ASSEMBLY	6323AQ3226G	6323AQ3226G	6323AQ3226G	PIPE-IN
263230-3	THERMISTOR ASSEMBLY	6323A30004D	6323A30004D	6323A30004D	ROOM SENSOR
35211G	TUBE ASSEMBLY,EVAPORATOR IN	5211A10426C	5211A10426C	5211A10426C	
352118	TUBE ASSEMBLY,MENIFOLD(INDOOR)	5211A20416G	5211A20416G	5211A20416G	

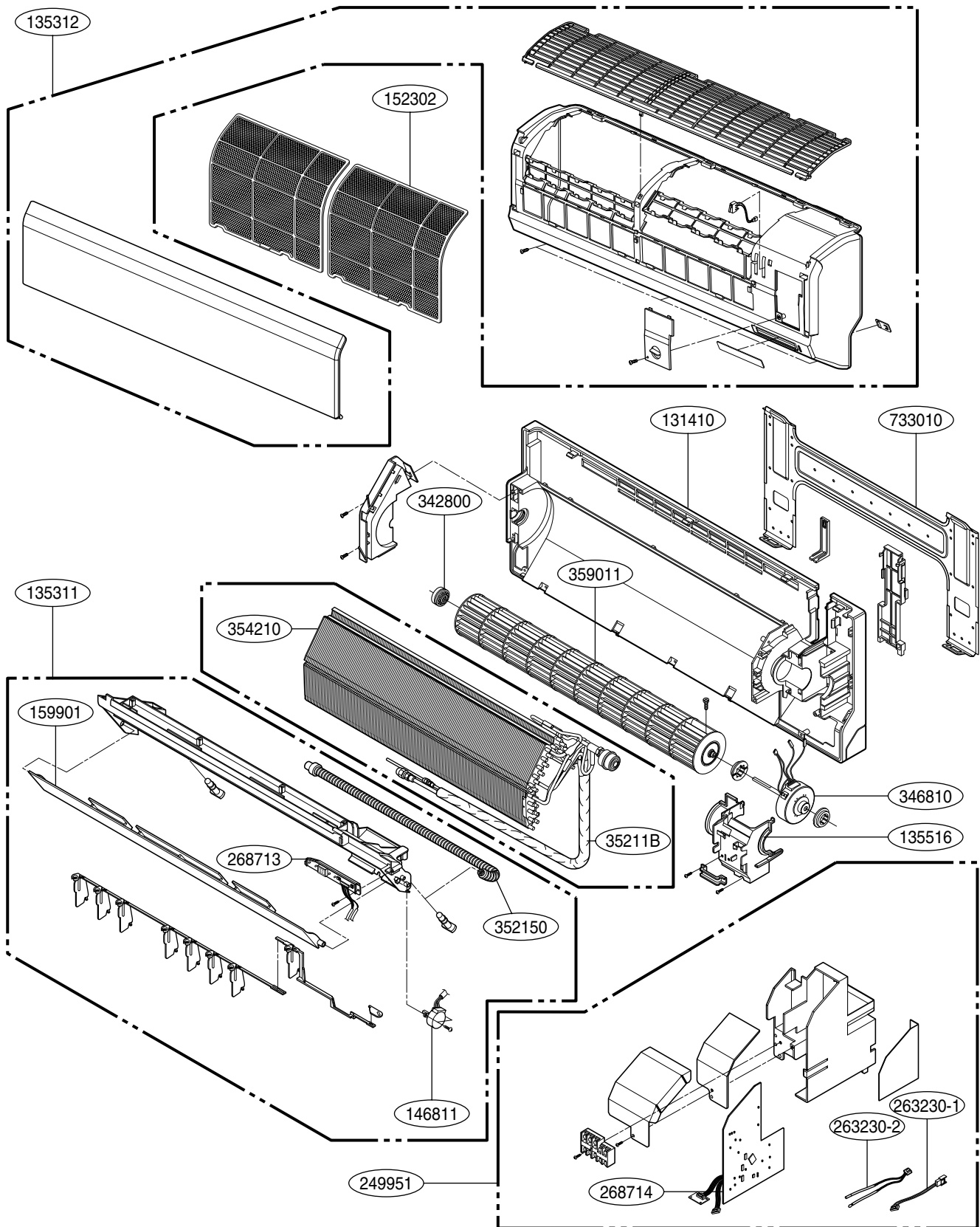
BR



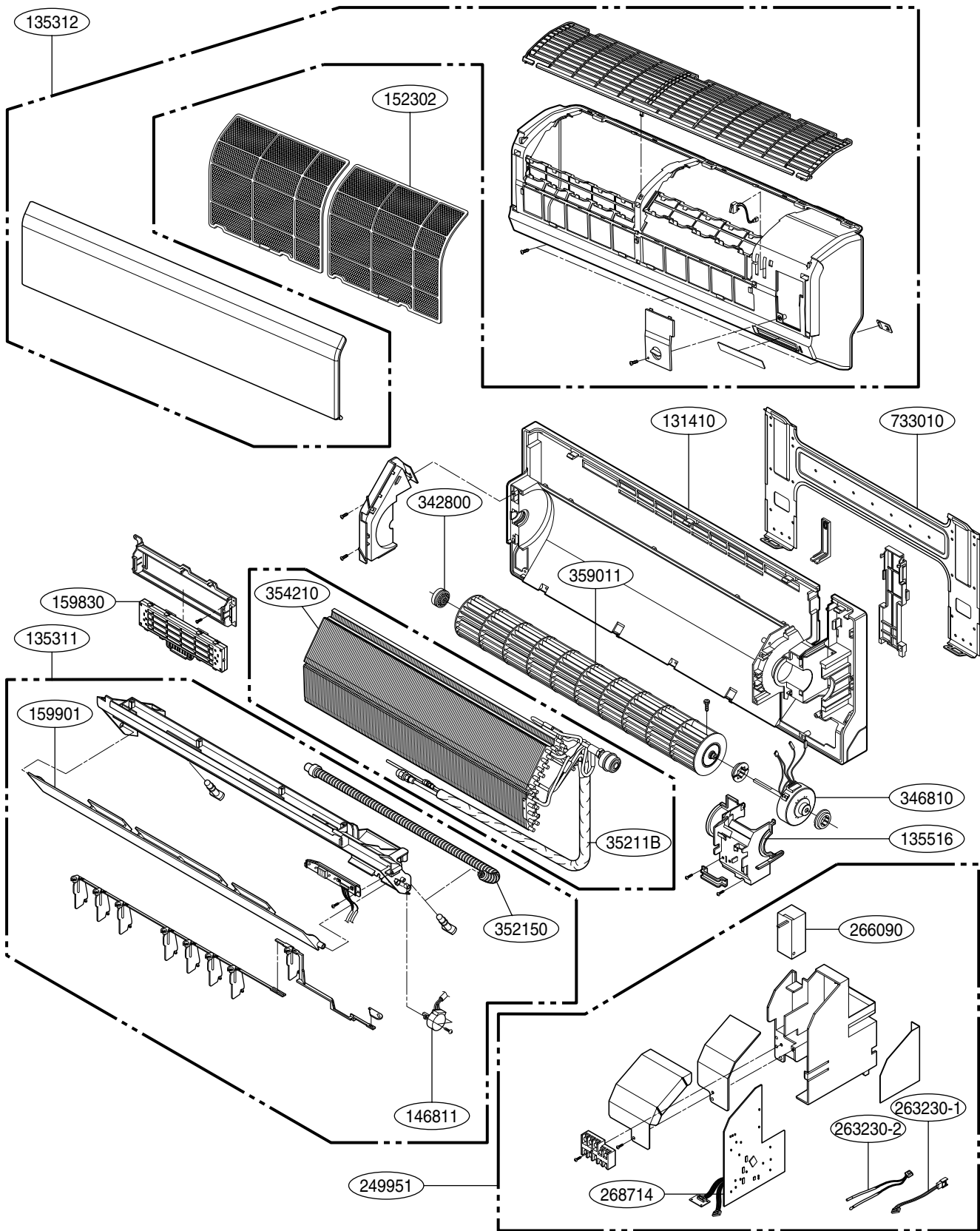
## Exploded View & Replacement Parts List

LOCATION No.	DESCRIPTION	PART No.	REMARK
		ARNU48GBRA0	
249951	CASE ASSEMBLY, CONTROL(INDOOR)	4995A10209B	
330870	DRAIN PAN ASSEMBLY	3087A20025B	
354210	EVAPORATOR ASSEMBLY, FIRST	5421A20273A	
359012	FAN ASSY, BLOWER	5901A10051A	
152302	FILTER(MECH), A/C	5230A30077A	
336600-1	HOUSING (MECH), WRAPPER	3660A20044A	
336600-2	HOUSING (MECH), WRAPPER	3660A20045A	
346810	MOTOR ASSEMBLY, INDOOR	4681A20169B	
158591	PUMP ASSEMBLY, WATER	5859A20002C	
158580	PUMP, WATER	5858A10001L	
268714-1	PWB(PCB) ASSEMBLY, MAIN	6871A10354C	
268714-2	PWB(PCB) ASSEMBLY, MAIN(AC)	6871A20912A	
268714-3	PWB(PCB) ASSEMBLY, MAIN(DC)	6871A20911K	EEPROM PCB
266012	SWITCH ASSEMBLY, FLOAT	6601A20001L	
263230-1	THERMISTOR ASSEMBLY	6323AQ3226V	PIPE-OUT
263230-2	THERMISTOR ASSEMBLY	6323AQ3226E	PIPE-IN
263230-3	THERMISTOR ASSEMBLY	6323A30004D	ROOM SENSOR
35211G	TUBE ASSEMBLY, EVAPORATOR IN	5211A21810A	
352118	TUBE ASSEMBLY, MENIFOLD(INDOOR)	5211A21811B	

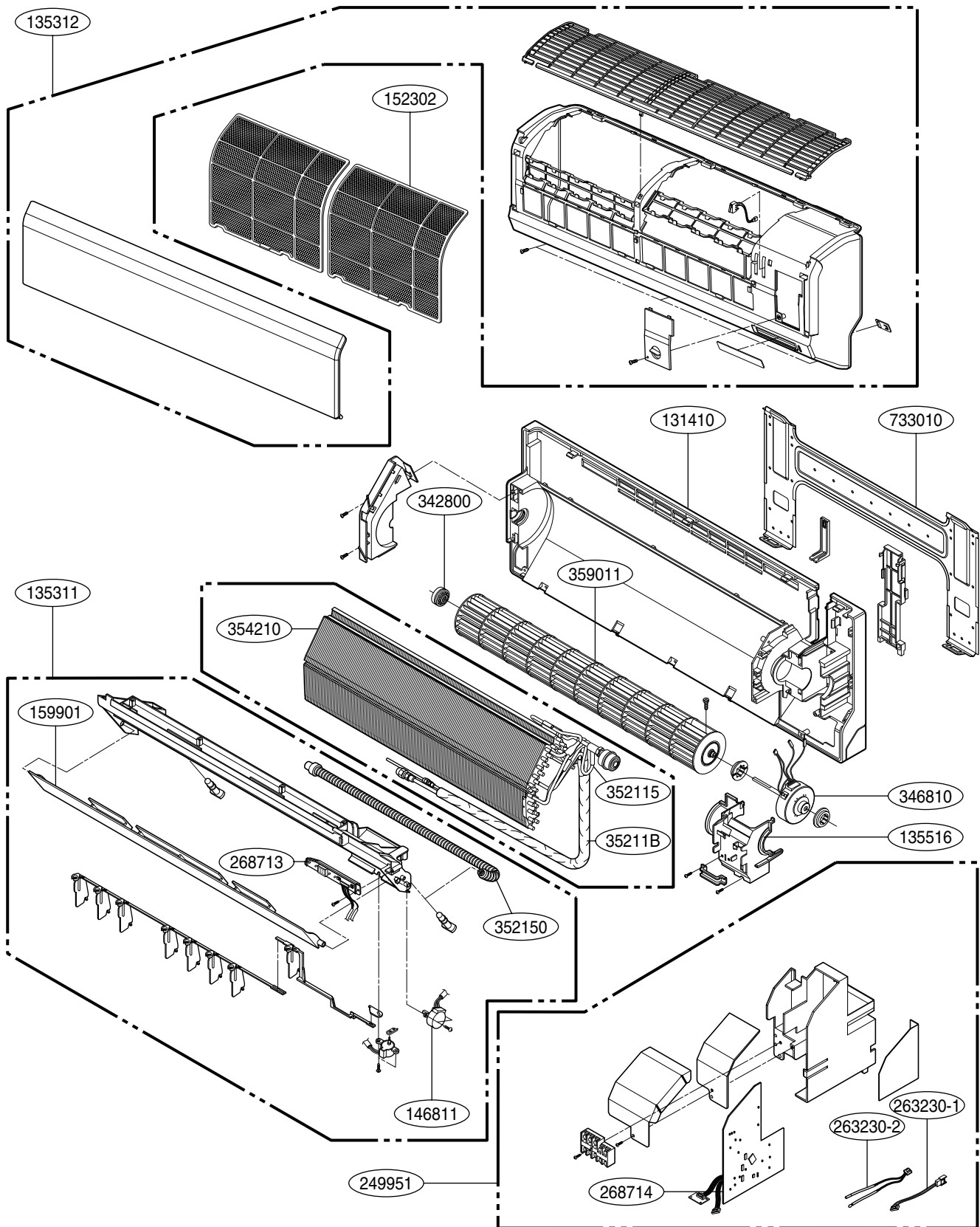
SE1 (Standard)



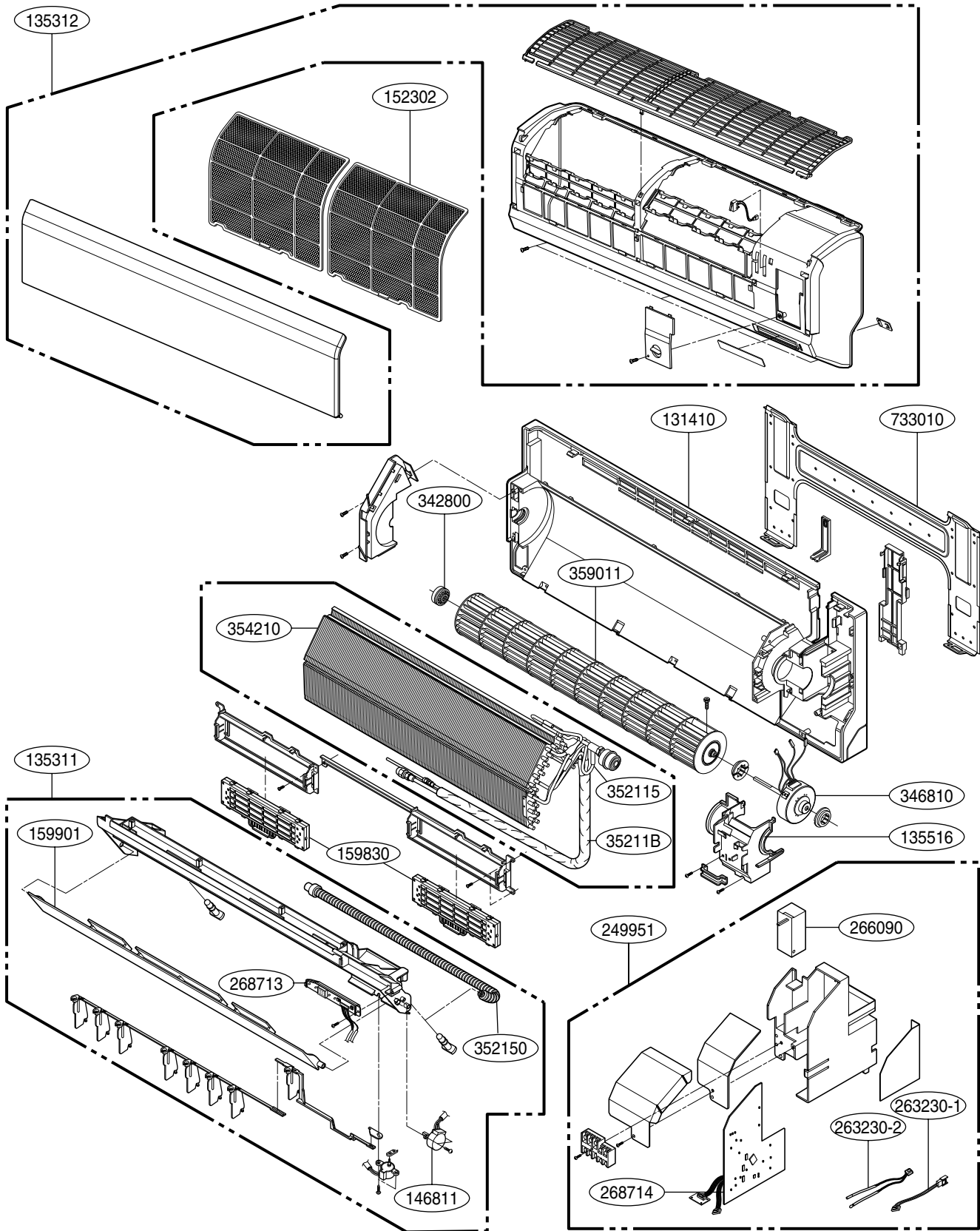
**SE1 (Plasma)**



**S5 (Standard)**



**S5 (Plasma)**





*Exploded View & Replacement Parts List*

LOCATION No.	DESCRIPTION	PART No.			REMARK
		ARNU07GSEA0	ARNU07GSEL0	ARNU09GSEA0	
131410	CHASSIS ASSEMBLY	3141A20034B	3141A20034B	3141A20034B	
135311	GRILLE ASSEMBLY,DISCHARGE(INDOOR)	3531A10362G	3531A10362B	3531A10362G	
135312	GRILLE ASSEMBLY,FRONT(SINGLE)	3531A18013K	3531A18013L	3531A18013K	
135516	COVER ASSEMBLY,MOTOR	3551A20156C	3551A20156C	3551A20156C	
145811	MOTOR ASEMBLY,STEP	4681A20055A	4681A20055A	4681A20055A	
152302	FILTER(MECH),A/C	5230A20064A	5230A20064A	5230A20064A	
159901	VANE,HORIZONTAL	5990A20068A	5990A20068A	5990A20068A	
249951	CONTROL BOX ASSEMBLY,INDOOR	4995A22014G	4995A22014A	4995A22014J	
263230-1	THERMISTOR ASSEMBLY	6323AQ3226T	6323AQ3226T	6323AQ3226T	EVA-OUT (RED)
263230-2	THERMISTOR ASSEMBLY	6323A20004G	6323A20004G	6323A20004G	AIR-EVA IN(BLACK)
266090	H.V ASSEMBLY	-	6609A10008A	-	
268712	PWB(PCB) ASSEMBLY,DISPLAY	6871A20680D	6871A20680C	6871A20680D	
268714	PWB(PCB) ASSEMBLY,MAIN	6871A20902H	6871A20902H	6871A20902F	
342800	BEARING	4280A20004B	4280A20004B	4280A20004B	
346810	MOTOR ASSEMBLY,INDOOR	4681A20091J	4681A20091J	4681A20091J	
35211B	TUBE ASSEMBLY,TUBING	5211A22521A	5211A22521A	5211A22521A	
352150	HOSE ASSEMBLY,DRAIN	5251A20011G	5251A20011G	5251A20011G	
354210	EVAPORATOR ASSEMBLY,FIRST	5421A20258A	5421A20258A	5421A20258A	
359011	FAN ASSEMBLY,CROSS FLOW	5901A20017H	5901A20017H	5901A20017H	
733010	PLATE ASSEMBLY,INSTALL	3301A20020A	3301A20020A	3301A20020A	
159830	FILTER ASSEMBLY,AIR CLEANER	-	5983A20017F	-	

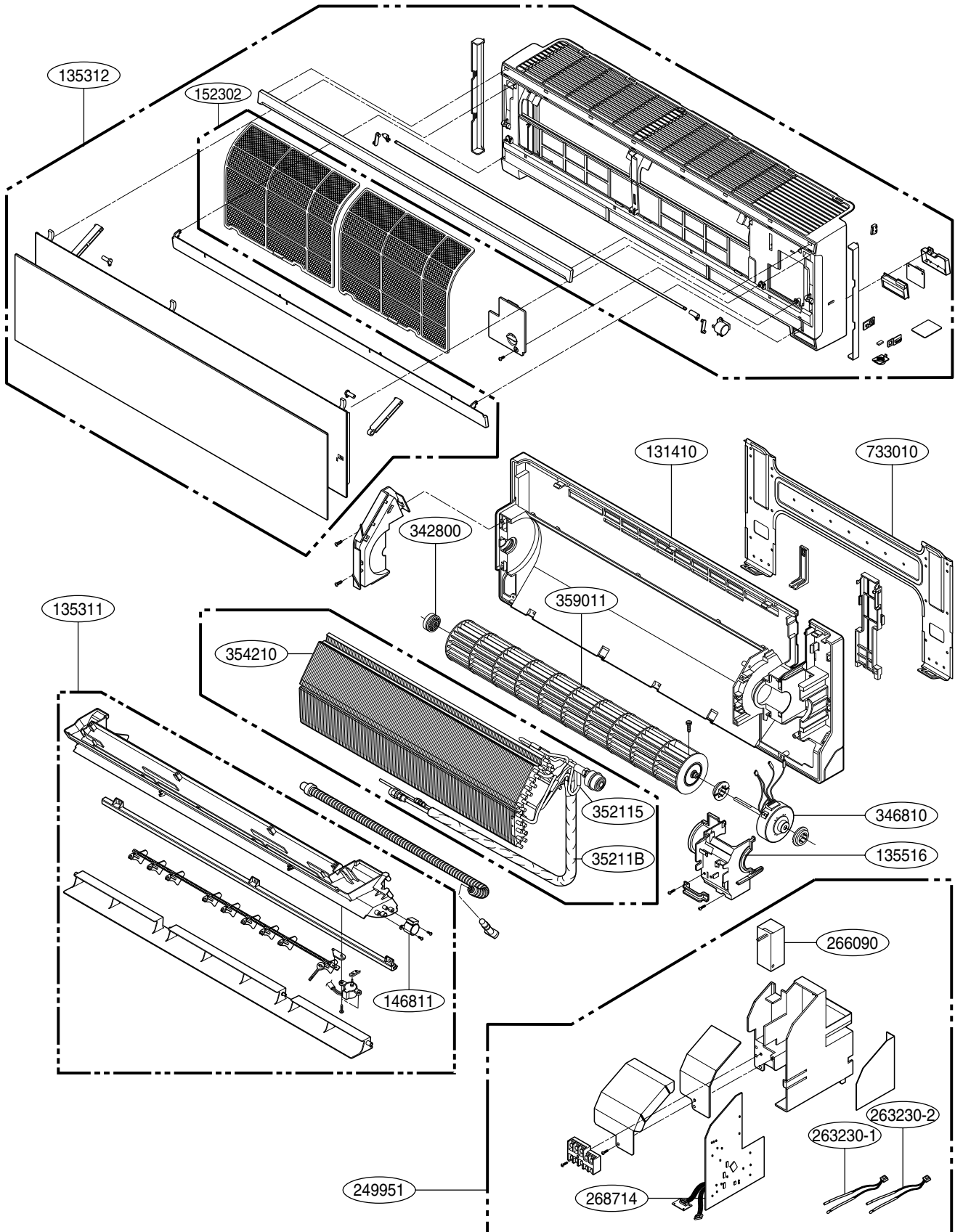
## Exploded View & Replacement Parts List

LOCATION No.	DESCRIPTION	PART No.			REMARK
		ARNU09GSELO	ARNU12GSEA0	ARNU12GSELO	
131410	CHASSIS ASSEMBLY	3141A20034B	3141A20034B	3141A20034B	
135311	GRILLE ASSEMBLY,DISCHARGE(INDOOR)	3531A10362B	3531A10362G	3531A10362B	
135312	GRILLE ASSEMBLY,FRONT(SINGLE)	3531A18013L	3531A18013K	3531A18013L	
135516	COVER ASSEMBLY,MOTOR	3551A20156C	3551A20156C	3551A20156C	
145811	MOTOR ASEEMBLY,STEP	4681A20055A	4681A20055A	4681A20055A	
152302	FILTER(MECH),A/C	5230A20064A	5230A20064A	5230A20064A	
159901	VANE,HORIZONTAL	5990A20068A	5990A20068A	5990A20068A	
249951	CONTROL BOX ASSEMBLY,INDOOR	4995A22014C	4995A22014L	4995A22014E	
263230-1	THERMISTOR ASSEMBLY	6323AQ3226T	6323AQ3226T	6323AQ3226T	EVA-OUT (RED)
263230-2	THERMISTOR ASSEMBLY	6323A20004G	6323A20004G	6323A20004G	AIR-EVA IN(BLACK)
266090	H.V ASSEMBLY	6609A10008A	-	6609A10008A	
268712	PWB(PCB) ASSEMBLY,DISPLAY	6871A20680C	6871A20680D	6871A20680C	
268714	PWB(PCB) ASSEMBLY,MAIN	6871A20902F	6871A20902J	6871A20902J	
342800	BEARING	4280A20004B	4280A20004B	4280A20004B	
346810	MOTOR ASSEMBLY,INDOOR	4681A20091J	4681A20091J	4681A20091J	
35211B	TUBE ASSEMBLY,TUBING	5211A22521A	5211A22521A	5211A22521A	
352150	HOSE ASSEMBLY,DRAIN	5251A20011G	5251A20011G	5251A20011G	
354210	EVAPORATOR ASSEMBLY,FIRST	5421A20258A	5421A20258A	5421A20258A	
359011	FAN ASSEMBLY,CROSS FLOW	5901A20017H	5901A20017H	5901A20017H	
733010	PLATE ASSEMBLY,INSTALL	3301A20020A	3301A20020A	3301A20020A	
159830	FILTER ASSEMBLY,AIR CLEANER	5983A20017F	-	5983A20017F	

## Exploded View & Replacement Parts List

LOCATION No.	DESCRIPTION	PART No.				REMARK
		ARNU18GS5A0	ARNU18GS5L0	ARNU24GS5A0	ARNU24GS5L0	
131410	CHASSIS ASSEMBLY	3141A20020F	3141A20020F	3141A20020F	3141A20020F	
135311	GRILLE ASSEMBLY,DISCHARGE(INDOOR)	3531A20252V	3531A20252L	3531A20252V	3531A20252L	
135312	GRILLE ASSEMBLY,FRONT(SINGLE)	3531A23005T	3531A23005U	3531A23005T	3531A23005U	
135516	COVER ASSEMBLY,MOTOR	3551A20154A	3551A20154A	3551A20154A	3551A20154A	
145811	MOTOR ASESEMBLY,STEP	4681A20055A	4681A20055A	4681A20055A	4681A20055A	
152302	FILTER(MECH),A/C	5230A20052B	5230A20052B	5230A20052B	5230A20052B	
159901	VANE,HORIZONTAL	5990A20071A	5990A20071A	5990A20071A	5990A20071A	
249951	CONTROL BOX ASSEMBLY,INDOOR	4995A22016E	4995A22016B	4995A22016D	4995A22016A	
263230-1	THERMISTOR ASSEMBLY	6323AQ3226T	6323AQ3226T	6323AQ3226T	6323AQ3226T	EVA-OUT (RED)
263230-2	THERMISTOR ASSEMBLY	6323A20004G	6323A20004G	6323A20004G	6323A20004G	AIR-EVA IN(BLACK)
266090	H.V ASSEMBLY	-	6609A10008A	-	6609A10008A	
268712	PWB(PCB) ASSEMBLY,DISPLAY	6871A20681D	6871A20681C	6871A20681D	6871A20681C	
268714	PWB(PCB) ASSEMBLY,MAIN	6871A20902B	6871A20902B	6871A20902A	6871A20902A	
342800	BEARING	4280A20004A	4280A20004A	4280A20004A	4280A20004A	
346810	MOTOR ASSEMBLY,INDOOR	4681A20091J	4681A20091J	4681A20091J	4681A20091J	
35211B	TUBE ASSEMBLY,TUBING	5211A23366B	5211A23366B	5211A23366A	5211A23366A	
352115	TUBE ASSEMBLY,EVAPORATOR IN	5211A19008B	5211A19008B	5211A19008A	5211A19008A	
352150	HOSE ASSEMBLY,DRAIN	5251A20011D	5251A20011D	5251A20011D	5251A20011D	
354210	EVAPORATOR ASSEMBLY,FIRST	5421A20220A	5421A20220A	5421A20220A	5421A20220A	
359011	FAN ASSEMBLY,CROSS FLOW	5901A92441E	5901A92441E	5901A92441E	5901A92441E	
733010	PLATE ASSEMBLY,INSTALL	3301A20020B	3301A20020B	3301A20020B	3301A20020B	
159830	FILTER ASSEMBLY,AIR CLEANER	-	5983A20018A	-	5983A20018A	

**SE1(ARTCOOL DELUXE)**



*Exploded View & Replacement Parts List*

LOCATION No.	DESCRIPTION	PART No.			REMARK
		ARNU07GSE0	ARNU07GSEV0	ARNU07GSEB0	
131410	CHASSIS ASSEMBLY	3141A20034F	3141A20034F	3141A20034F	
359011	FAN ASSEMBLY,CROSS FLOW	5901A20017H	5901A20017H	5901A20017H	
346810	MOTOR,UNCLASSIFIED	4681A20091J	4681A20091J	4681A20091J	
342800	BEARING	4280A20004B	4280A20004B	4280A20004B	
135516	COVER ASSEMBLY,MOTOR	3551A20156B	3551A20156B	3551A20156B	
354210	EVAPORATOR ASSEMBLY,FIRST	5421A20258A	5421A20258A	5421A20258A	
35211B	TUBE ASSEMBLY,TUBING	5211A22521A	5211A22521A	5211A22521A	
135311	GRILLE ASSEMBLY,DISCHARGE(INDOOR)	3531A10373A	3531A10373A	3531A10373A	
145811	MOTOR,DC	4681A20055A	4681A20055A	4681A20055A	
249951	CASE ASSEMBLY,CONTROL(INDOOR)	4995A22014N	4995A22014N	4995A22014N	
268714	PCB ASSEMBLY,MAIN	6871A20932E	6871A20932E	6871A20932E	
152302	FILTER(MECH), A/C	5230A20064A	5230A20064A	5230A20064A	
733010	PLATE ASSEMBLY,INSTALLATION	3301A20020A	3301A20020A	3301A20020A	
135312	GRILLE ASSEMBLY,FRONT(INDOOR)	3531A10374S	3531A10374T	3531A10374U	
266090	H.V ASSEMBLY	6609A10008A	6609A10008A	6609A10008A	
352150	HOSE ASSEMBLY, DRAIN	5251A20011G	5251A20011G	5251A20011G	
263230-1	THERMISTOR ASSEMBLY	6323AQ3226T	6323AQ3226T	6323AQ3226T	EVA-OUT(RED)
263230-2	THERMISTOR ASSEMBLY	6323A30002F	6323A30002F	6323A30002F	EVA-IN(BLACK)

## Exploded View & Replacement Parts List

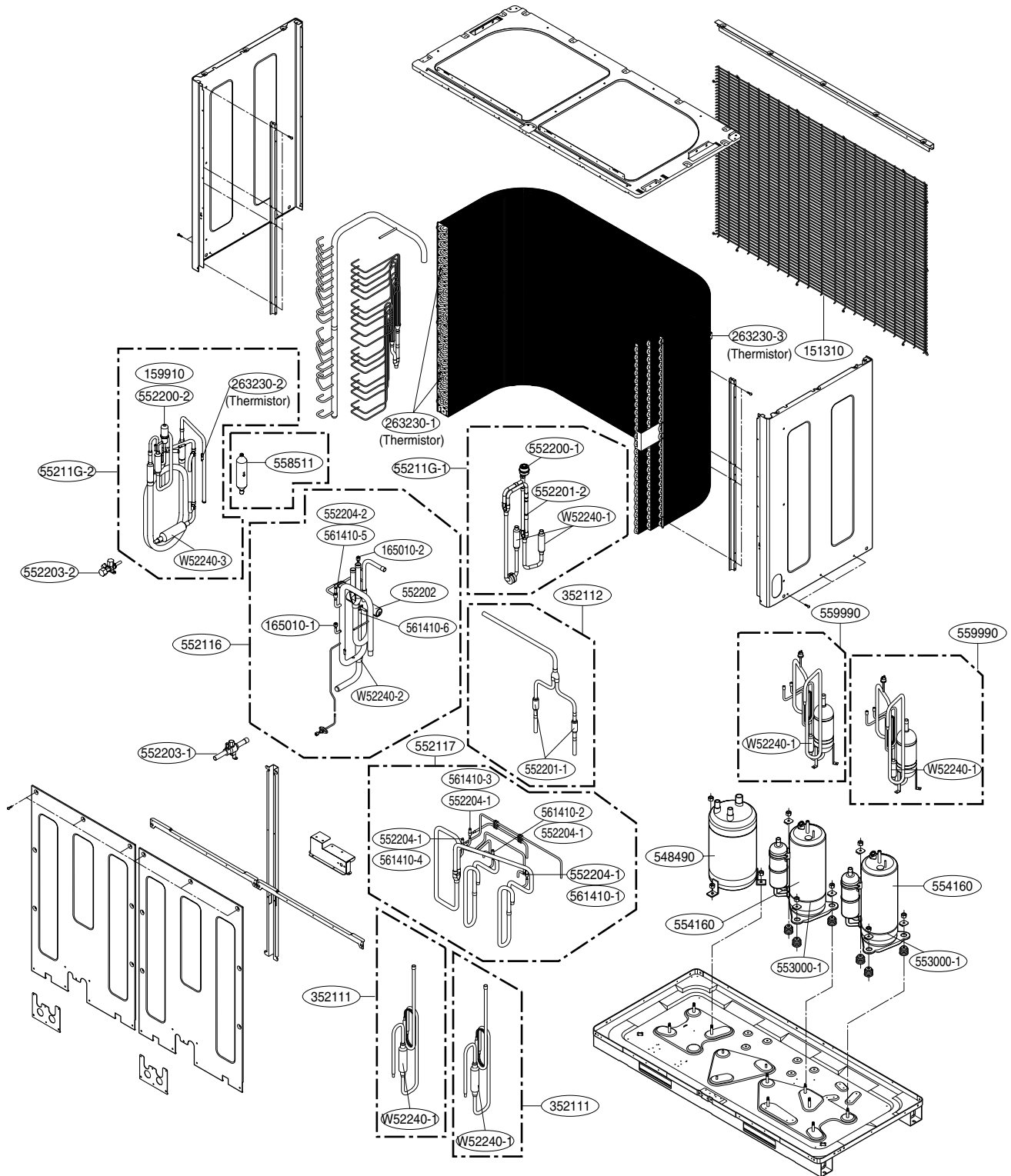
LOCATION No.	DESCRIPTION	PART No.			REMARK
		ARNU09GSER0	ARNU09GSEV0	ARNU09GSEB0	
131410	CHASSIS ASSEMBLY	3141A20034F	3141A20034F	3141A20034F	
359011	FAN ASSEMBLY,CROSS FLOW	5901A20017H	5901A20017H	5901A20017H	
346810	MOTOR,UNCLASSIFIED	4681A20091J	4681A20091J	4681A20091J	
342800	BEARING	4280A20004B	4280A20004B	4280A20004B	
135516	COVER ASSEMBLY,MOTOR	3551A20156B	3551A20156B	3551A20156B	
354210	EVAPORATOR ASSEMBLY,FIRST	5421A20258A	5421A20258A	5421A20258A	
35211B	TUBE ASSEMBLY,TUBING	5211A22521A	5211A22521A	5211A22521A	
135311	GRILLE ASSEMBLY,DISCHARGE(INDOOR)	3531A10373A	3531A10373A	3531A10373A	
145811	MOTOR,DC	4681A20055A	4681A20055A	4681A20055A	
249951	CASE ASSEMBLY,CONTROL(INDOOR)	4995A22014P	4995A22014P	4995A22014P	
268714	PCB ASSEMBLY,MAIN	6871A20932C	6871A20932C	6871A20932C	
152302	FILTER(MECH), A/C	5230A20064A	5230A20064A	5230A20064A	
733010	PLATE ASSEMBLY,INSTALLATION	3301A20020A	3301A20020A	3301A20020A	
135312	GRILLE ASSEMBLY,FRONT(INDOOR)	3531A10374S	3531A10374T	3531A10374U	
266090	H.V ASSEMBLY	6609A10008A	6609A10008A	6609A10008A	
352150	HOSE ASSEMBLY, DRAIN	5251A20011G	5251A20011G	5251A20011G	
263230-1	THERMISTOR ASSEMBLY	6323AQ3226T	6323AQ3226T	6323AQ3226T	EVA-OUT(RED)
263230-2	THERMISTOR ASSEMBLY	6323A30002F	6323A30002F	6323A30002F	EVA-IN(BLACK)

*Exploded View & Replacement Parts List*

LOCATION No.	DESCRIPTION	PART No.			REMARK
		ARNU12GSER0	ARNU12GSEV0	ARNU12GSEB0	
131410	CHASSIS ASSEMBLY	3141A20034F	3141A20034F	3141A20034F	
359011	FAN ASSEMBLY,CROSS FLOW	5901A20017H	5901A20017H	5901A20017H	
346810	MOTOR,UNCLASSIFIED	4681A20091J	4681A20091J	4681A20091J	
342800	BEARING	4280A20004B	4280A20004B	4280A20004B	
135516	COVER ASSEMBLY,MOTOR	3551A20156B	3551A20156B	3551A20156B	
354210	EVAPORATOR ASSEMBLY,FIRST	5421A20258A	5421A20258A	5421A20258A	
35211B	TUBE ASSEMBLY,TUBING	5211A22521A	5211A22521A	5211A22521A	
135311	GRILLE ASSEMBLY,DISCHARGE(INDOOR)	3531A10373A	3531A10373A	3531A10373A	
145811	MOTOR,DC	4681A20055A	4681A20055A	4681A20055A	
249951	CASE ASSEMBLY,CONTROL(INDOOR)	4995A22014Q	4995A22014Q	4995A22014Q	
268714	PCB ASSEMBLY,MAIN	6871A20932A	6871A20932A	6871A20932A	
152302	FILTER(MECH), A/C	5230A20064A	5230A20064A	5230A20064A	
733010	PLATE ASSEMBLY,INSTALLATION	3301A20020A	3301A20020A	3301A20020A	
135312	GRILLE ASSEMBLY,FRONT(INDOOR)	3531A10374S	3531A10374T	3531A10374U	
266090	H.V ASSEMBLY	6609A10008A	6609A10008A	6609A10008A	
352150	HOSE ASSEMBLY, DRAIN	5251A20011G	5251A20011G	5251A20011G	
263230-1	THERMISTOR ASSEMBLY	6323AQ3226T	6323AQ3226T	6323AQ3226T	EVA-OUT(RED)
263230-2	THERMISTOR ASSEMBLY	6323A30002F	6323A30002F	6323A30002F	EVA-IN(BLACK)

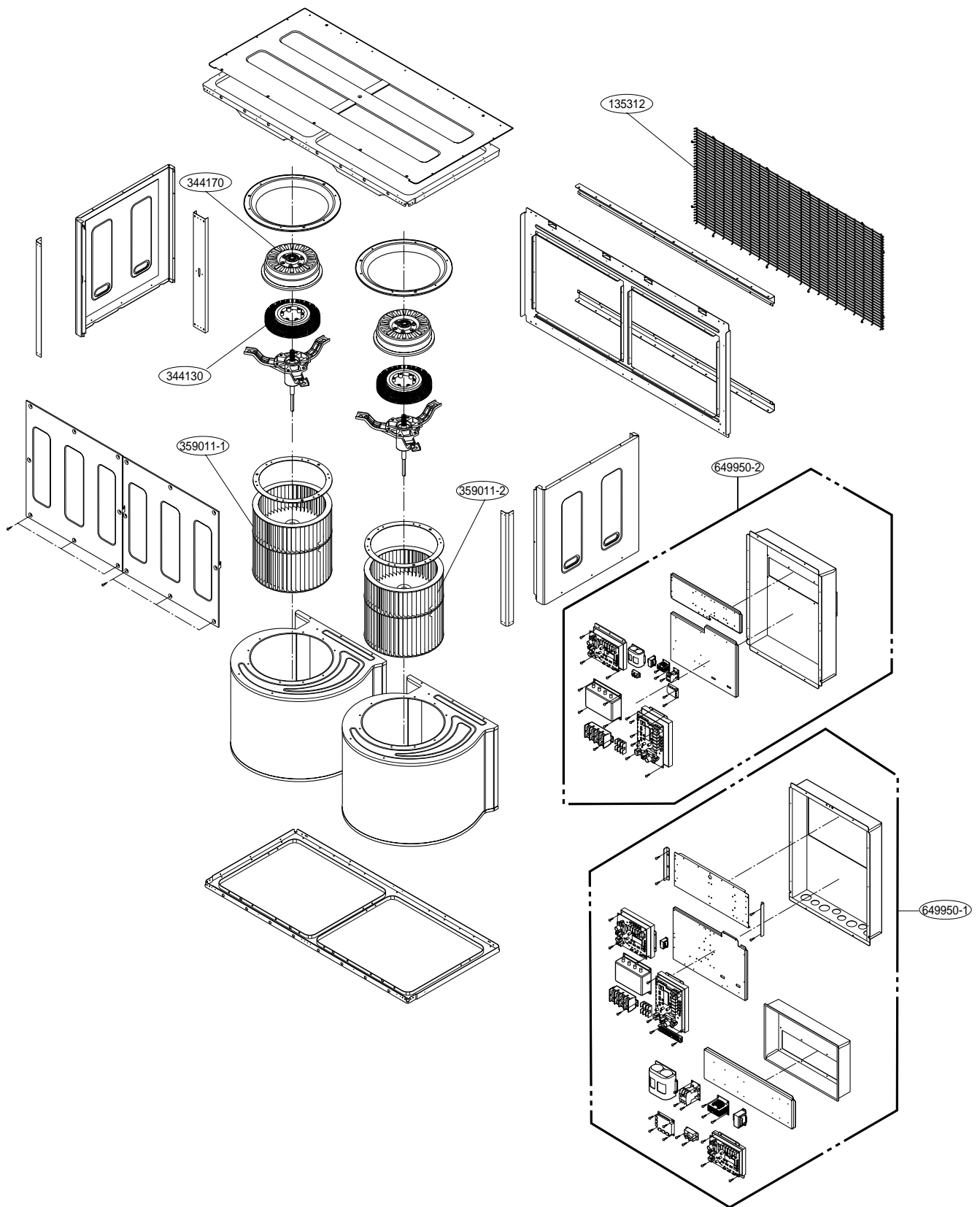
**UV2**

**CYCLE PARTS**

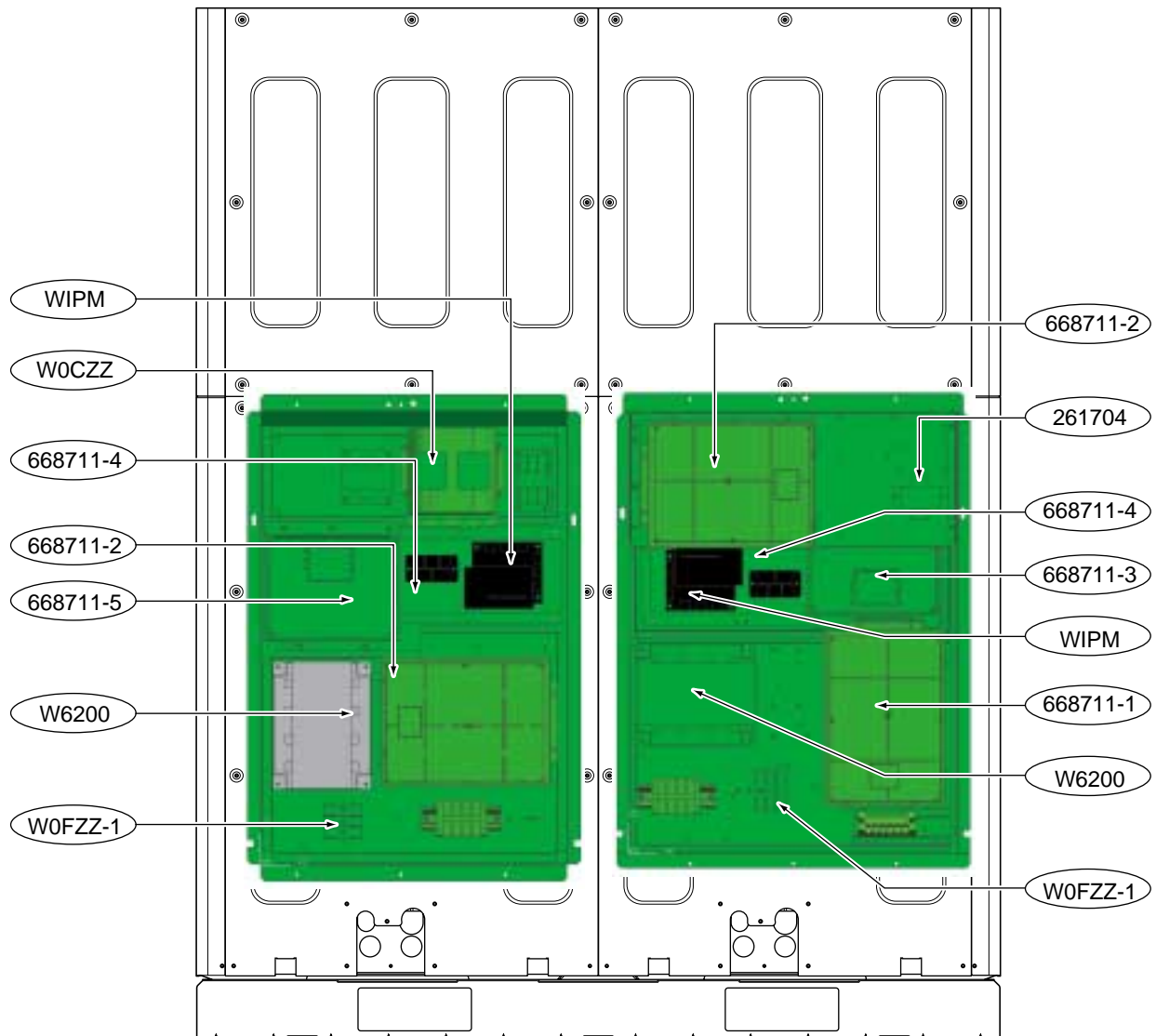




# AIR HANDLER PARTS/CONTROL BOX PARTS



# Exploded View & Replacement Parts List



Exploded View & Replacement Parts List

LOCATION No.	DESCRIPTION	PART No.	REMARK
		ARUN1008F20	
135310	GRILLE ASSEMBLY,FRONT(OUTDOOR)	3531A10375B	LOWER
566000	SWITCH,PRESSURE	6600L000013	
W52240-1	STRAINER	5224A20005N	
552114	TUBE ASSEMBLY,DISCHARGE(OUTDOOR)	5211A10671A	O/S
554160	COMPRESSOR	5416A90008K	
553000-1	HEATER,SUMP	2A00093V	
553000-2	HEATER,SUMP	2A00093W	
548490	ACCUMULATOR ASSEMBLY(MECH)	4849A10053A	
352112	TUBE ASSEMBLY,COUPLING	5211A17100A	C/V
552201-1	VALVE,CHECK	3A01020L	
352111	TUBE ASSEMBLY,CONNECTOR	5211A24135A	O/EQUAL
552117	TUBE ASSEMBLY,SUCTION(OUTDOOR)	5211A10670A	
552204-1	VALVE,SOLENOID	5220A90002H	
561410-1	COIL ASSEMBLY,SOLENOID	6141A20050D	BLUE
561410-2	COIL ASSEMBLY,SOLENOID	6141A20050E	ORANGE
561410-3	COIL ASSEMBLY,SOLENOID	6141A20050C	GRAY
561410-4	COIL ASSEMBLY,SOLENOID	6141A20050B	RED
552116	TUBE ASSEMBLY,REVERSING	5211A12100A	
W52240-2	STRAINER	5224A20005A	
561410-6	COIL ASSEMBLY,REVERSING VALVE	6141A20010F	
552202	VALVE,REVERSING	5220A20039A	
165010-1	SENSOR ASSEMBLY	6501A20004G	H/PRESS
165010-2	SENSOR ASSEMBLY	6501A20004H	L/PRESS
552204-2	VALVE,SOLENOID	5220A90007B	H/GAS
561410-5	COIL ASSEMBLY,SOLENOID	6141A20050A	GREEN
55211G-1	TUBE ASSEMBLY,EXPANSION	5211A10672A	MAIN
552200-1	VALVE,EXPANSION BODY	5224A20004H	
552201-2	VALVE,CHECK	3A01020D	
55211G-2	TUBE ASSEMBLY,EXPANSION	5211A11600A	SUBCOOLER
552200-2	VALVE,EXPANSION BODY	5220A20039A	SUBCOOLER
561411	COIL ASSEMBLY,EXPANSION	6141A20050A	SUBCOOLER
558511	DRIER ASSEMBLY	5851A20002A	
W52240-3	STRAINER	5220A20005D	
552203-1	VALVE,SERVICE	5220A90012M	
552203-2	VALVE,SERVICE	5220A90012K	
135312	GRILLE ASSEMBLY,DISCHARGE(INDOOR)	3531A10376B	
649950-1	CONTROL BOX ASSEMBLY,OUTDOOR	4995A10218A	
649950-2	CONTROL BOX ASSEMBLY,OUTDOOR	4995A10219A	
W0CZZ	CAPACITOR,DRAWING	OCZZA90001E	
WIPM	IPM	600200002A	
668711-5	PWB(PCB) ASSEMBLY,MAIN(OUTDOOR)	6871A20645B	FAN
668711-4	PWB(PCB) ASSEMBLY,MAIN(OUTDOOR)	6871A20133P	IPM
668711-3	PWB(PCB) ASSEMBLY,MAIN(OUTDOOR)	6871A20645C	FAN
668711-2	PWB(PCB) ASSEMBLY,MAIN(OUTDOOR)	6871A20897A	INV
668711-1	PWB(PCB) ASSEMBLY,MAIN(OUTDOOR)	6871A00036B	MAIN
W6200	FILTER(CIRC),EMC	6220J000158	
W0FZZ	FUSE,DRAWING	OFZZA90001N	
261704	TRANSFORMER,POWER	6170A20016E	
566001	SWITCH,MAGNET	6600B000048	
263230-1	THERMISTOR ASSEMBLY	6323A20009C	VIOLET
263230-2	THERMISTOR ASSEMBLY	6323A20025G	YELLOW
263230-3	THERMISTOR ASSEMBLY	6323A20025H	BLACK
344170	ROTOR ASEMBLY	4413A20001A	
344130	STATOR ASEMBLY	4417A20001A	
359011-1	FAN ASSEMBLY,BLOWER	5835A20003H	
359011-2	FAN ASSEMBLY,BLOWER	5835A20003J	